

Total Nitrogen Removal in the Hybrid Membrane-Biofilm Process

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Acknowledgements



Leon Downing



Kyle Bibby

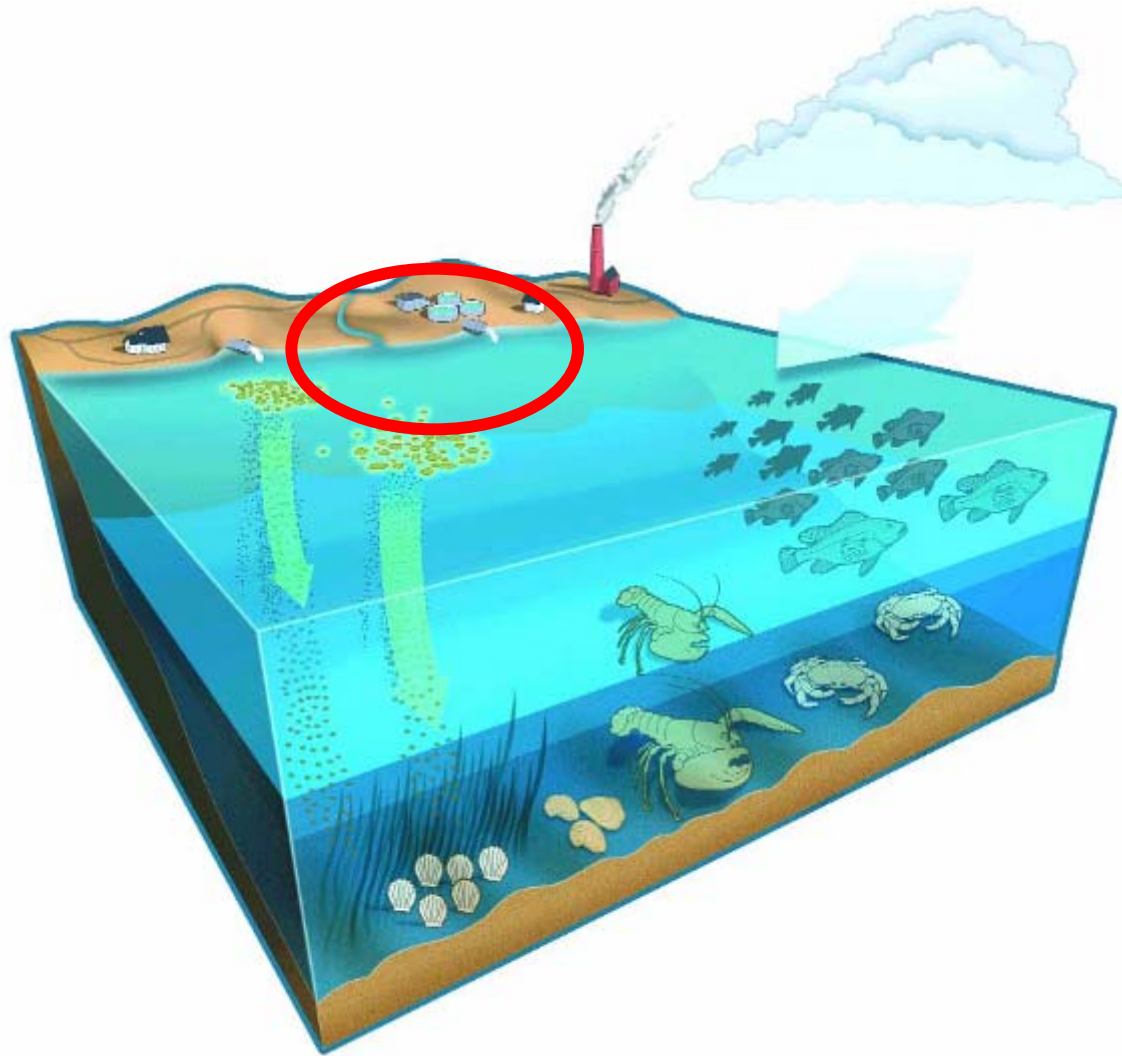
- Collaborators: K. Esposito, B. Bodniewicz, T. Fascianella (*Metcalf & Eddy*)

- Funding:



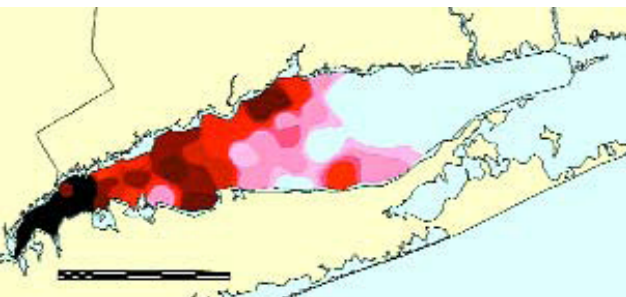
Introduction

Problem: eutrophication

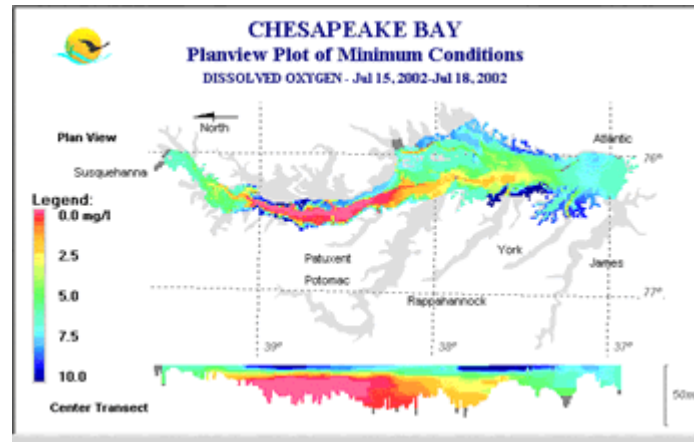


“Classic” Eutrophication Examples

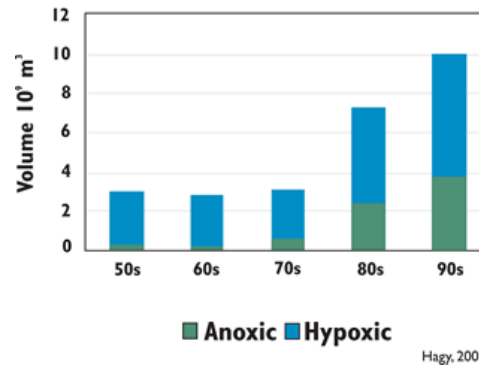
Long Island Sound



Chesapeake Bay



Chesapeake Bay Hypoxia and Anoxia 1950's to 1990's



Hagy, 2002

Gulf of Mexico



<http://www.ncat.org/nutrients/hypoxia/hypoxia.html>

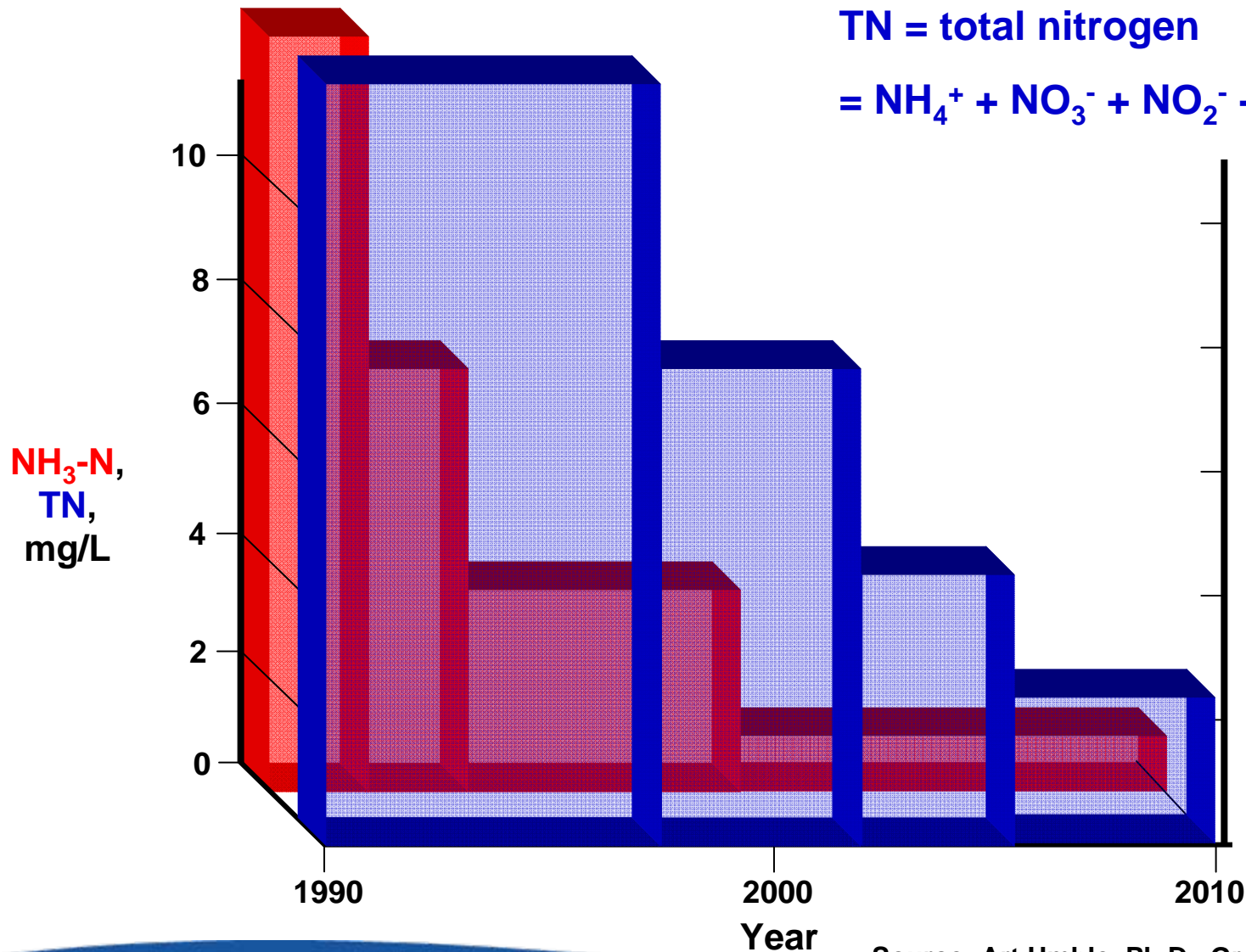


The Dead Zone reached a recorded high of 7,728 square miles in 1999.

Nitrogen Standards for Wastewater

TN = total nitrogen

= NH_4^+ + NO_3^- + NO_2^- + org N



Source: Art Umble, Ph.D., Greeley and Hansen

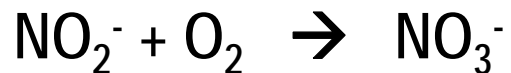
Biological Nitrogen Removal

1) Nitrification

- Ammonia oxidizing bacteria (AOB) (*Nitrosomonas*)



- Nitrite oxidizing bacteria (NOB) (*Nitrobacter*, *Nitrospira*)



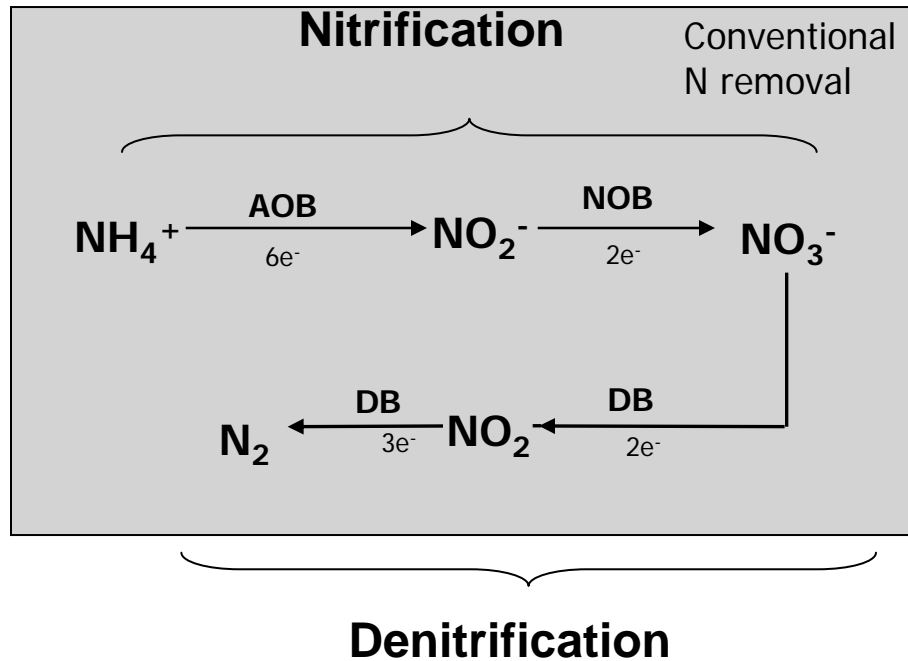
Biological Nitrogen Removal

2) Denitrification

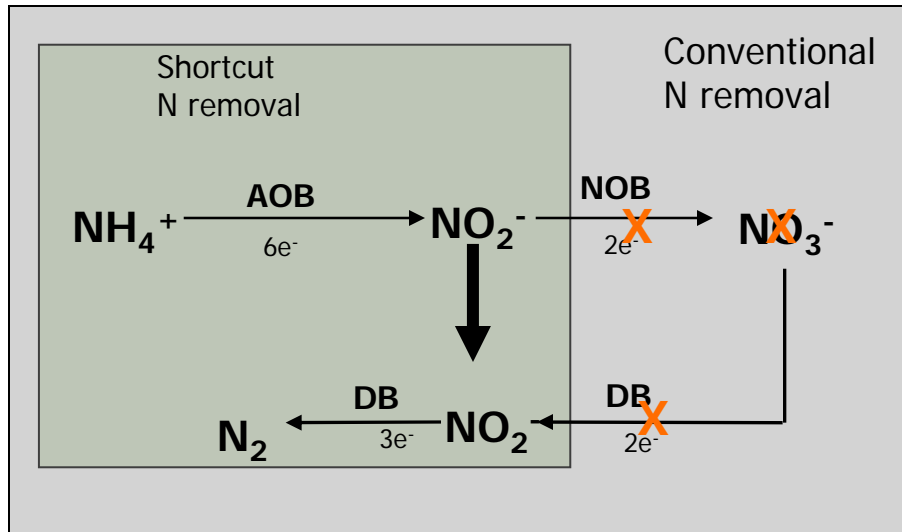
- Heterotrophic denitrifying bacteria (DB)



Biological Nitrogen Removal



Shortcut Nitrogen Removal

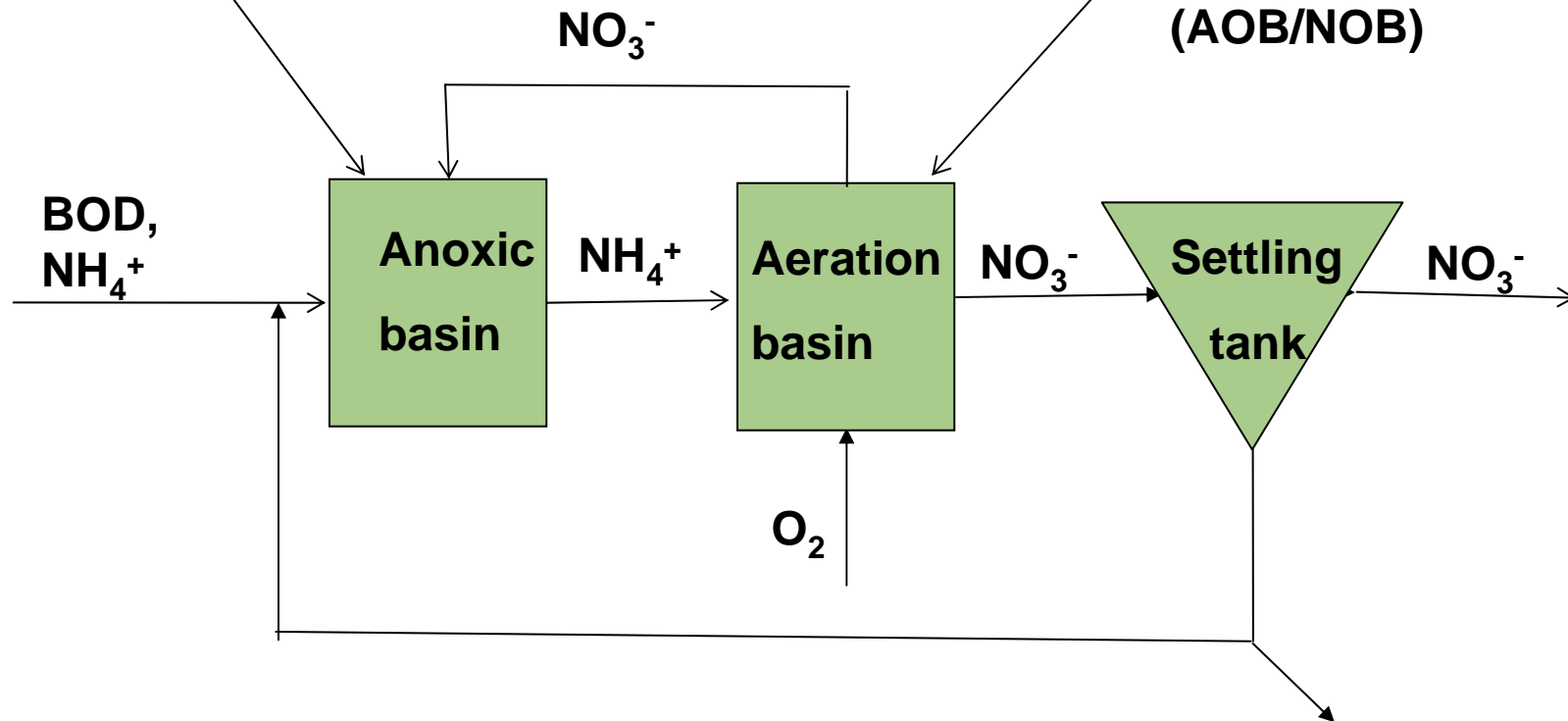


- 25% reduction in oxygen
- 40% reduction in BOD
- Low DO favors AOB over NOB

Wastewater Treatment

Anoxic
denitrification

Aerobic
nitrification
(AOB/NOB)



Need high SRT!

Many older plants cannot achieve nitrification

- Short SRTs
- Landlocked

Upgrades:

- Space
- Capital costs
- Energy



Biofilms can retain nitrifiers

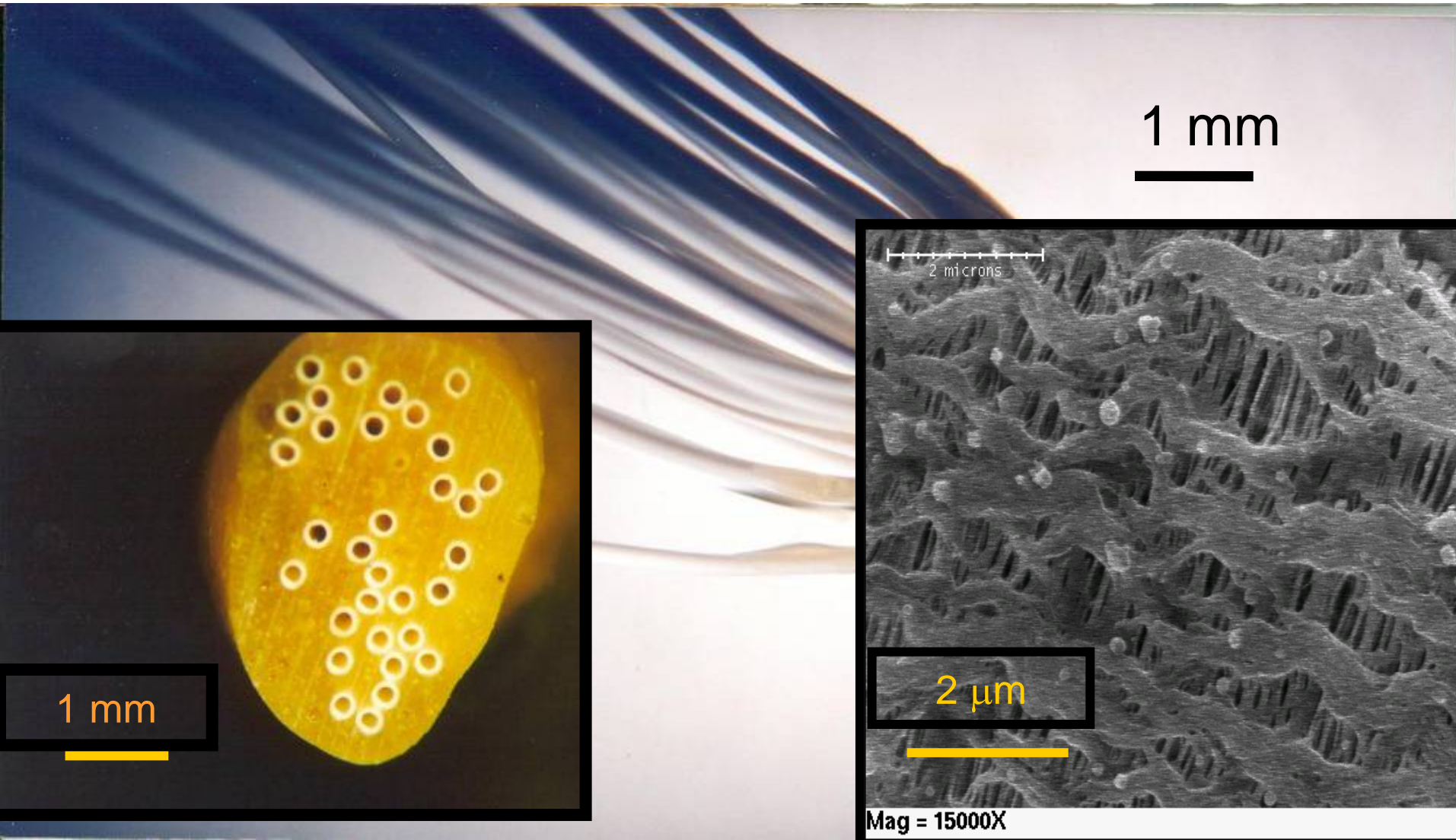
- IFAS, MBBR
- Limited denitrification



New approach

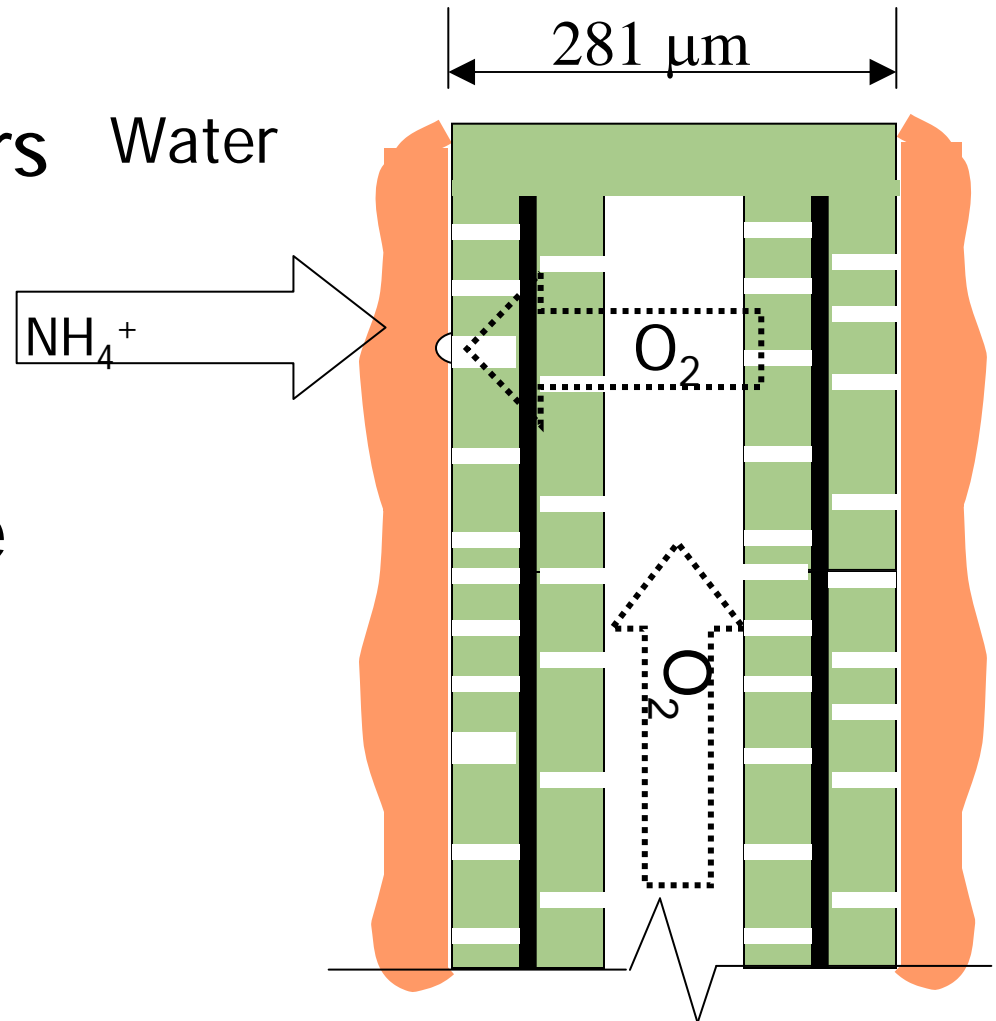
- Use air-filled hollow-fiber membranes
- Suppress bulk aeration

Hollow-Fiber Membranes for Gas Transfer

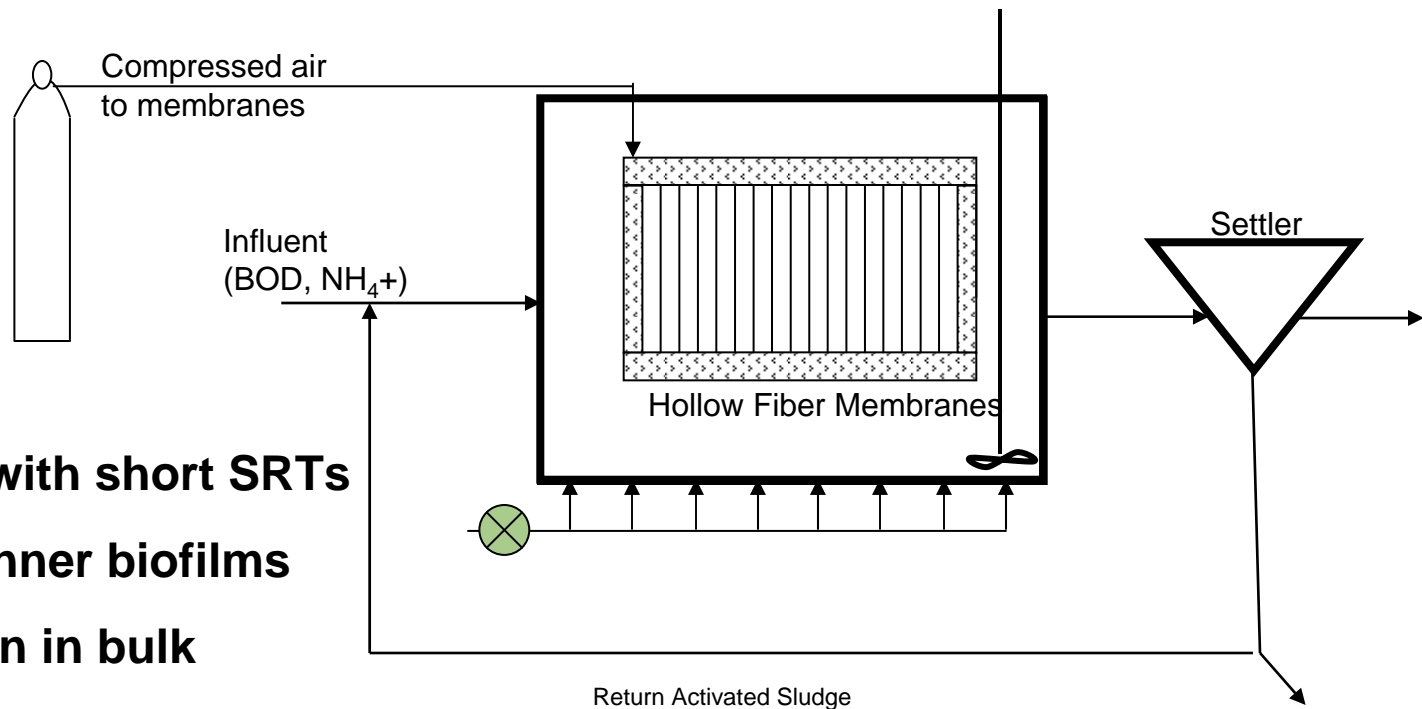


Membrane-Biofilm Reactors

- Hydrophobic polymers
- High specific surface area
- Variable driving force
 - $J = K(C_L - C)$
- Low energy consumption



Hollow-Fiber Membrane Biofilm Process (HMBP)



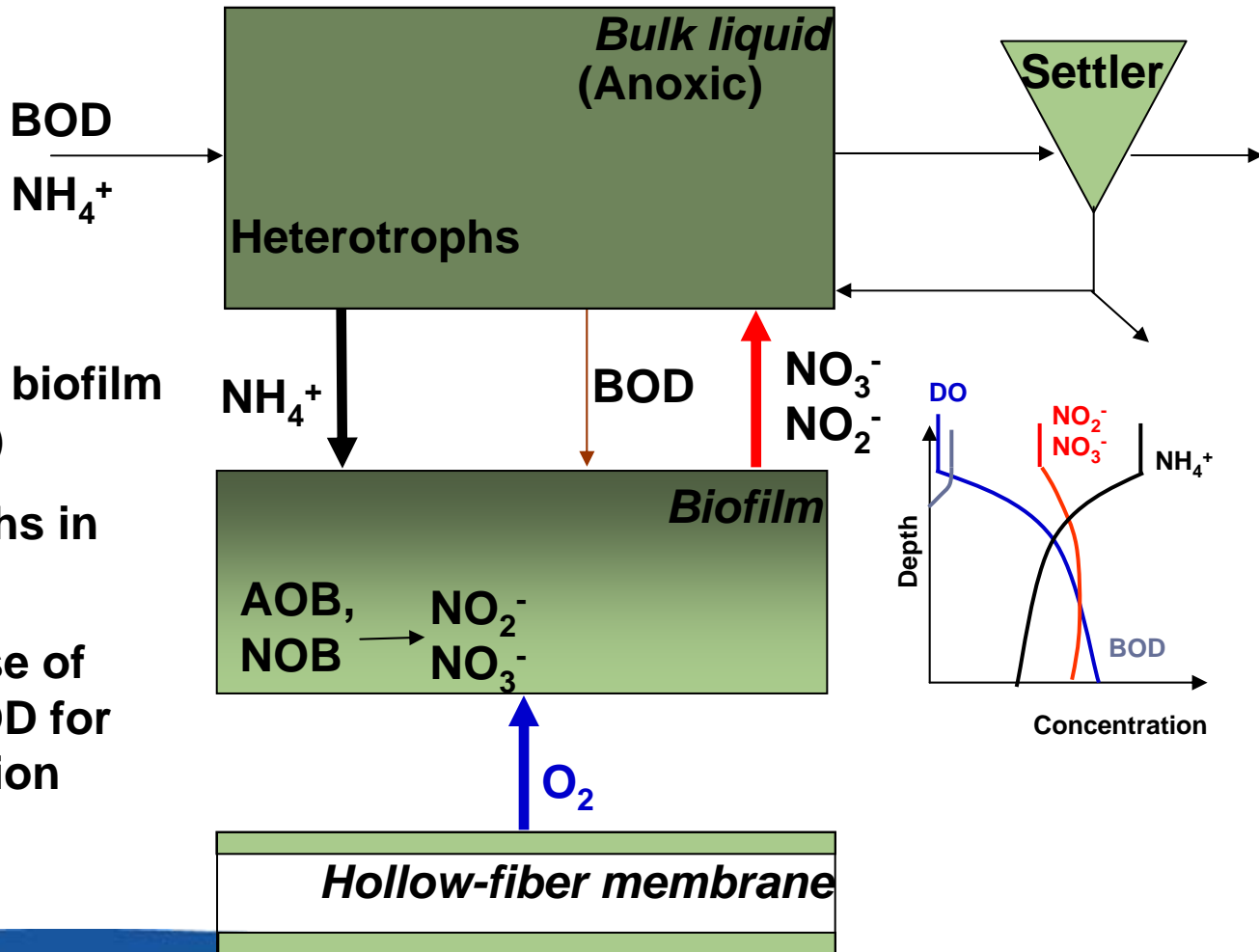
- Nitrification with short SRTs
- Hybrid → thinner biofilms
- Denitrification in bulk
- Passive aeration → save up to 70% on energy

HMBP Conceptual Model

$$S = k \frac{1 + b\theta_x}{Yq_{\max} \theta_x - (1 + b\theta_x)}$$

$$X_a = \frac{\theta_x}{\theta} Y \frac{(S^o - S)}{(1 + b\theta_x)}$$

S is insensitive to BOD loading



- Nitrifiers in biofilm (AOB/NOB)
- Heterotrophs in bulk
- Maximal use of influent BOD for denitrification

Research Objectives

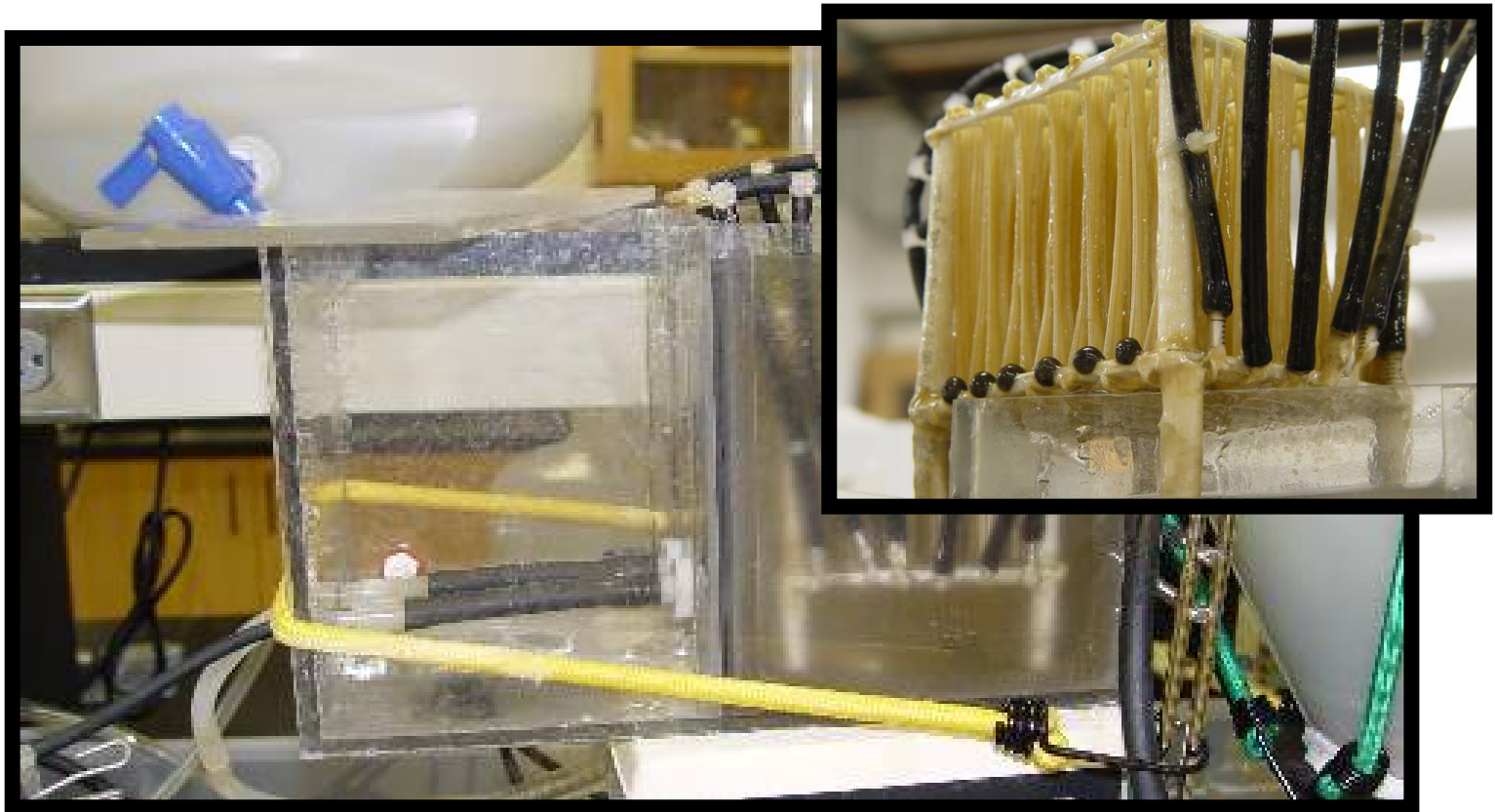
1. Test HMBP concept
2. Explore effects of membrane DO and bulk BOD on nitrification rates
3. Can the HMBP be scaled up?

Results

1. Test HMBP Concept

Performance of a bench-scale HMBP

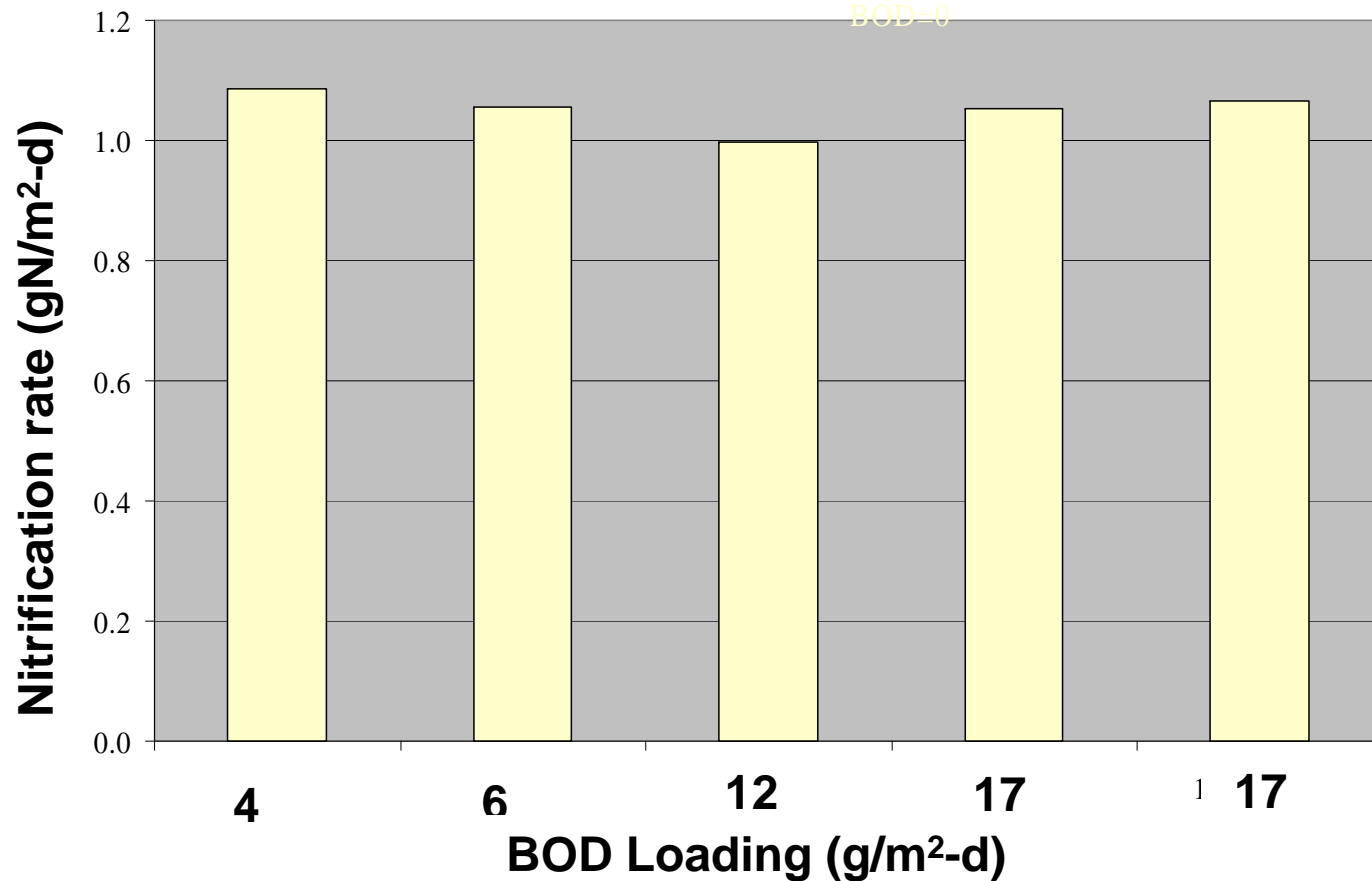
Bench Scale HMBP



Performance Tests

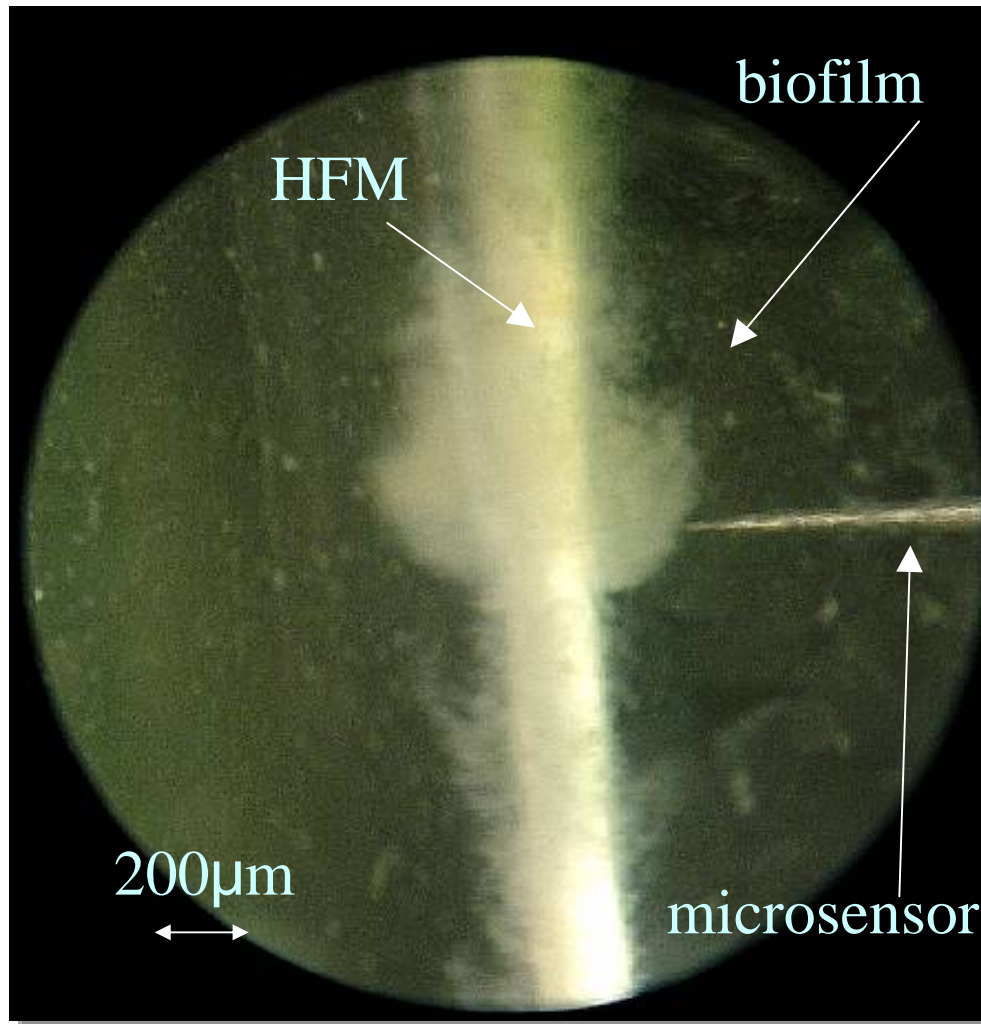
- Test HMBP for a variety of NH_4^+ and BOD loadings
- Determine location and activity of AOB, NOB, and Heterotrophs

Vary Influent BOD Concentration



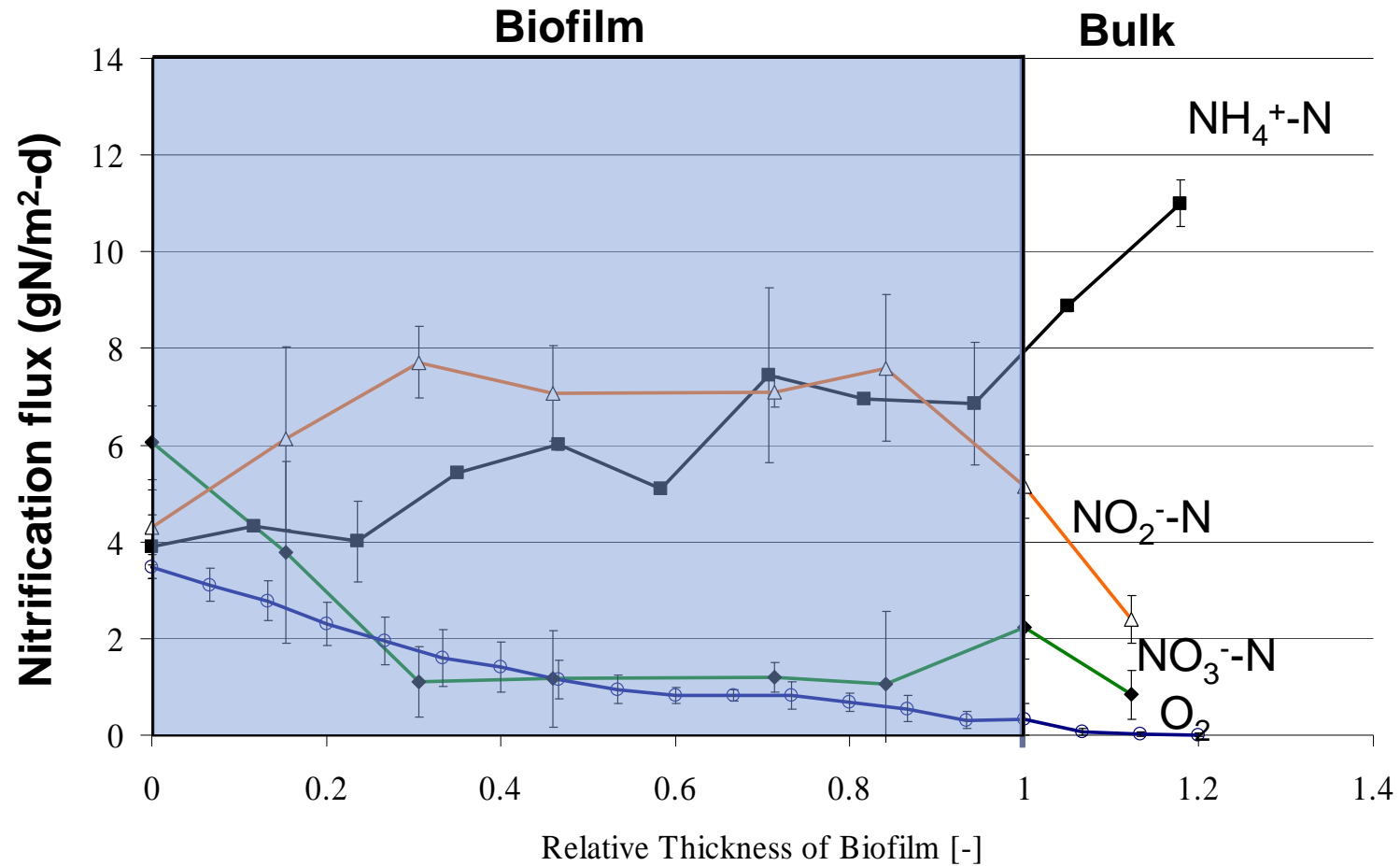
Nitrification rates are is insensitive to influent BOD concentrations

Biofilm Activity: Microsensors

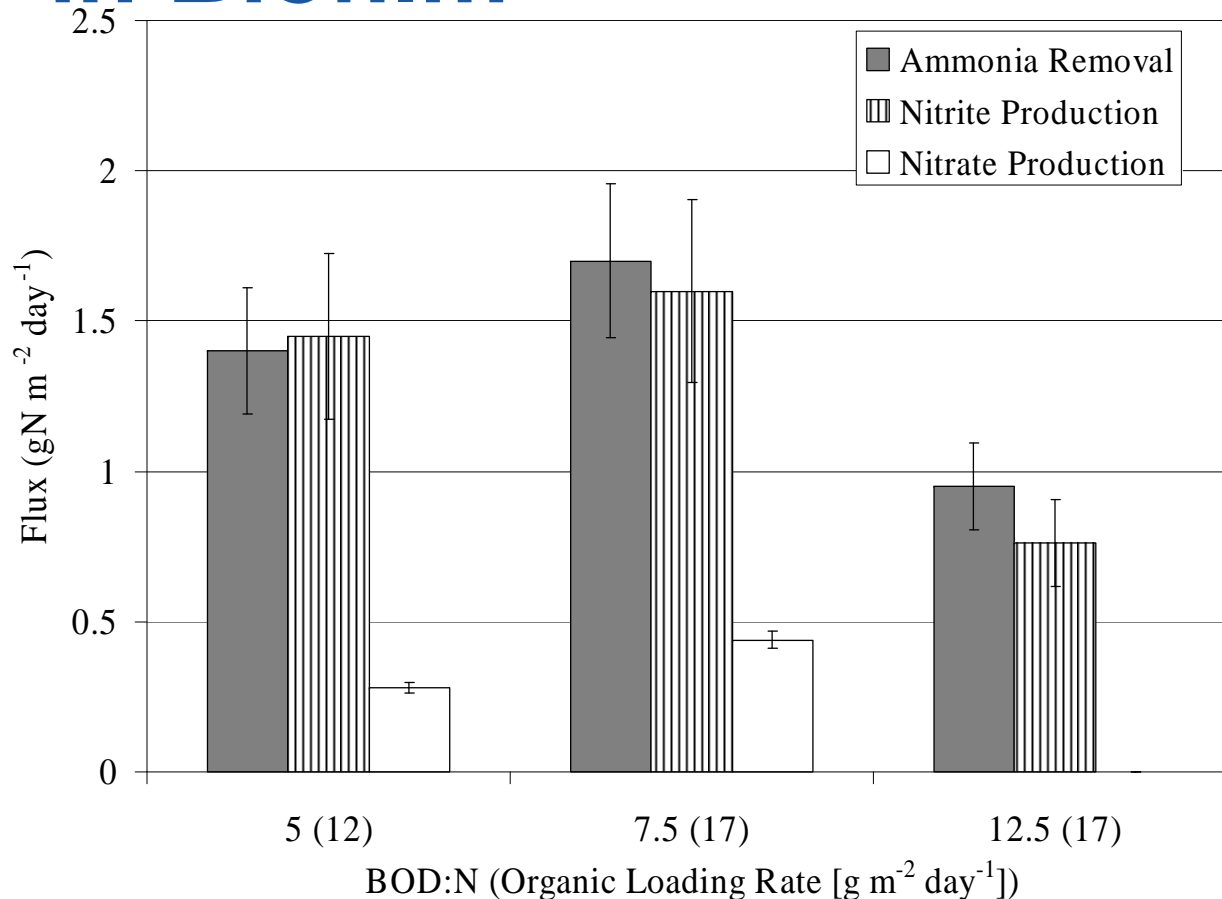


- Measure gradients through the biofilm
 - DO , NH_4^+ , NO_3^- , NO_2^-
- Determine fluxes into or out of the biofilm

Biofilm Gradients



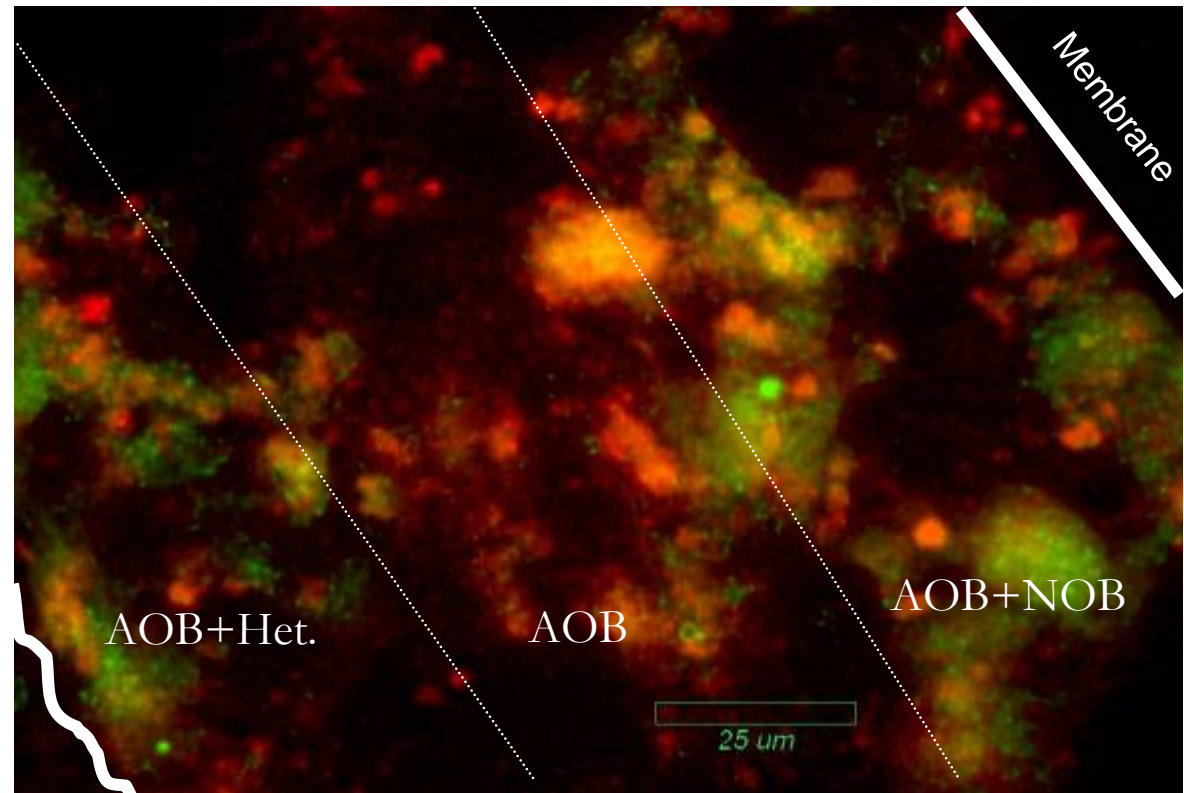
Nitrite and Nitrate Production in Biofilm



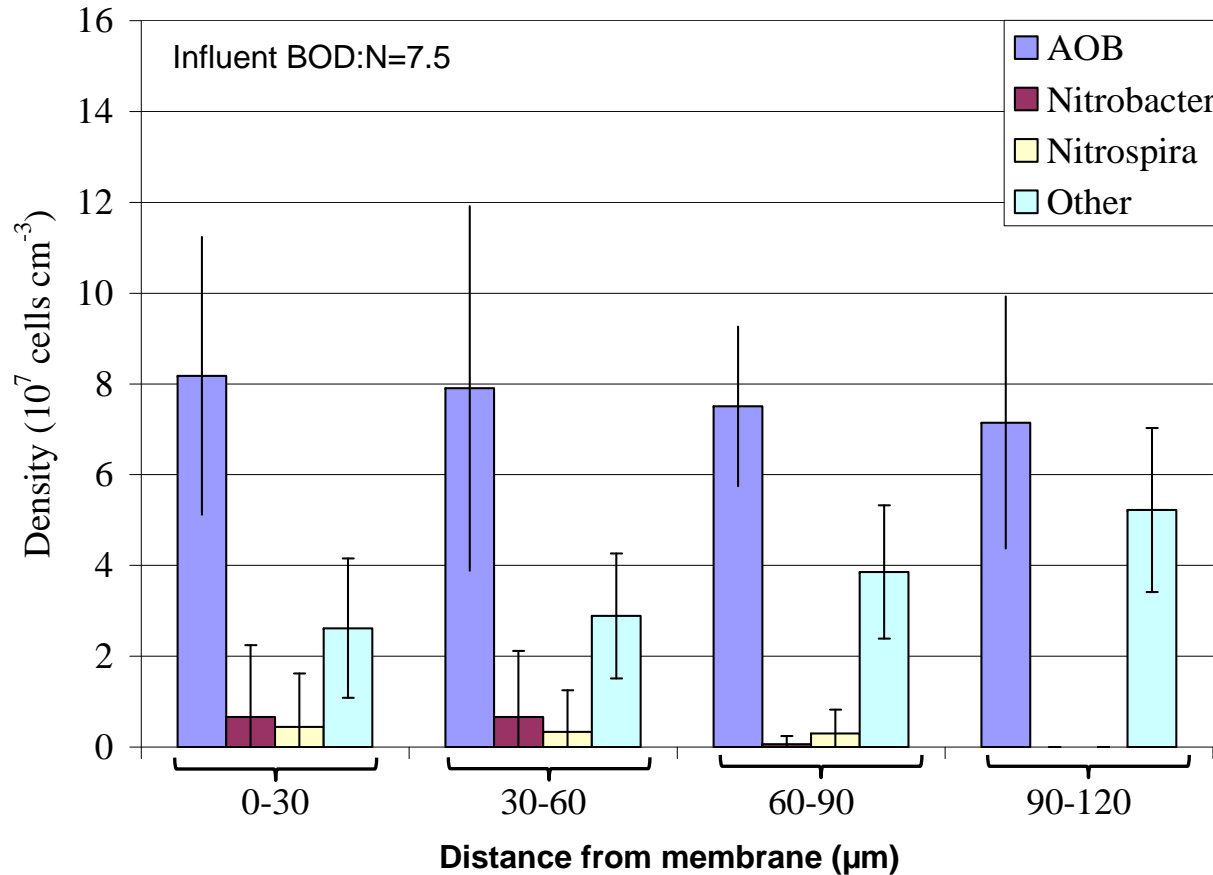
Mainly nitrite production (shortcut)

Biofilm Structure: FISH

- AOB
- *Nitrobacter*
- *Nitrospira*



Biofilm Microbial Structure



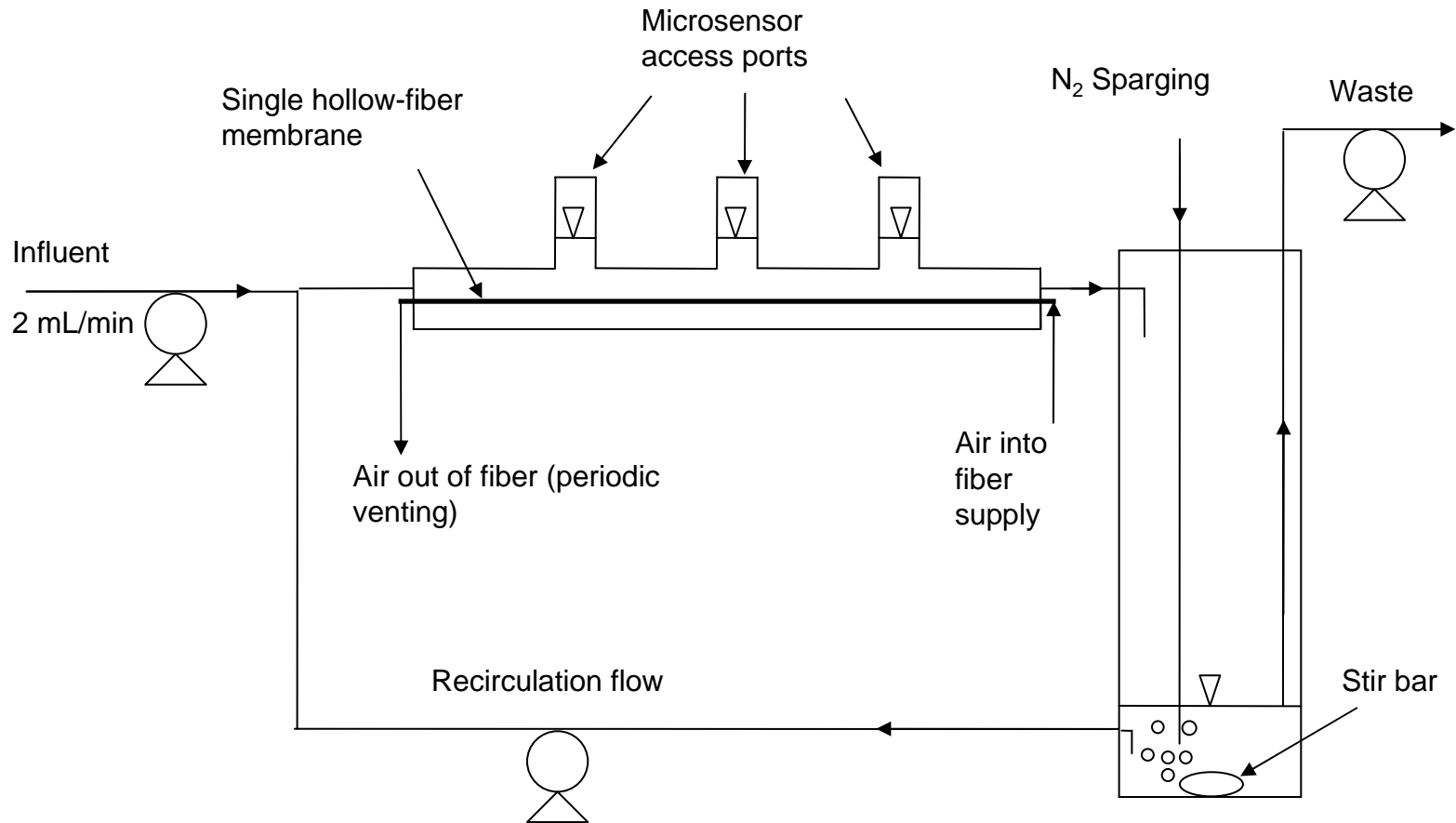
AOB throughout, *Nitrobacter* near membrane

2. Effects of DO and BOD

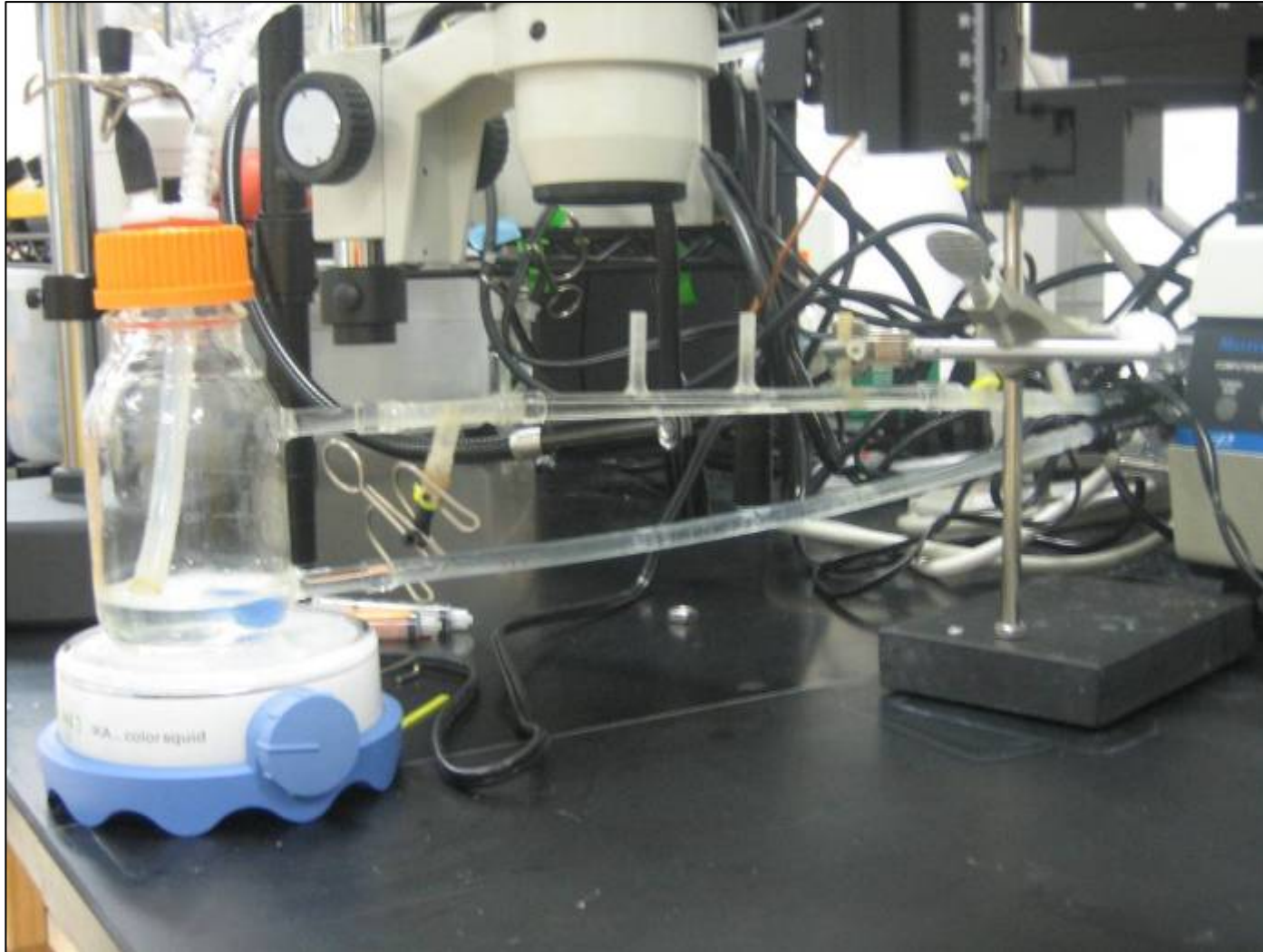
How does the membrane DO affect performance?

How much bulk BOD can be tolerated?

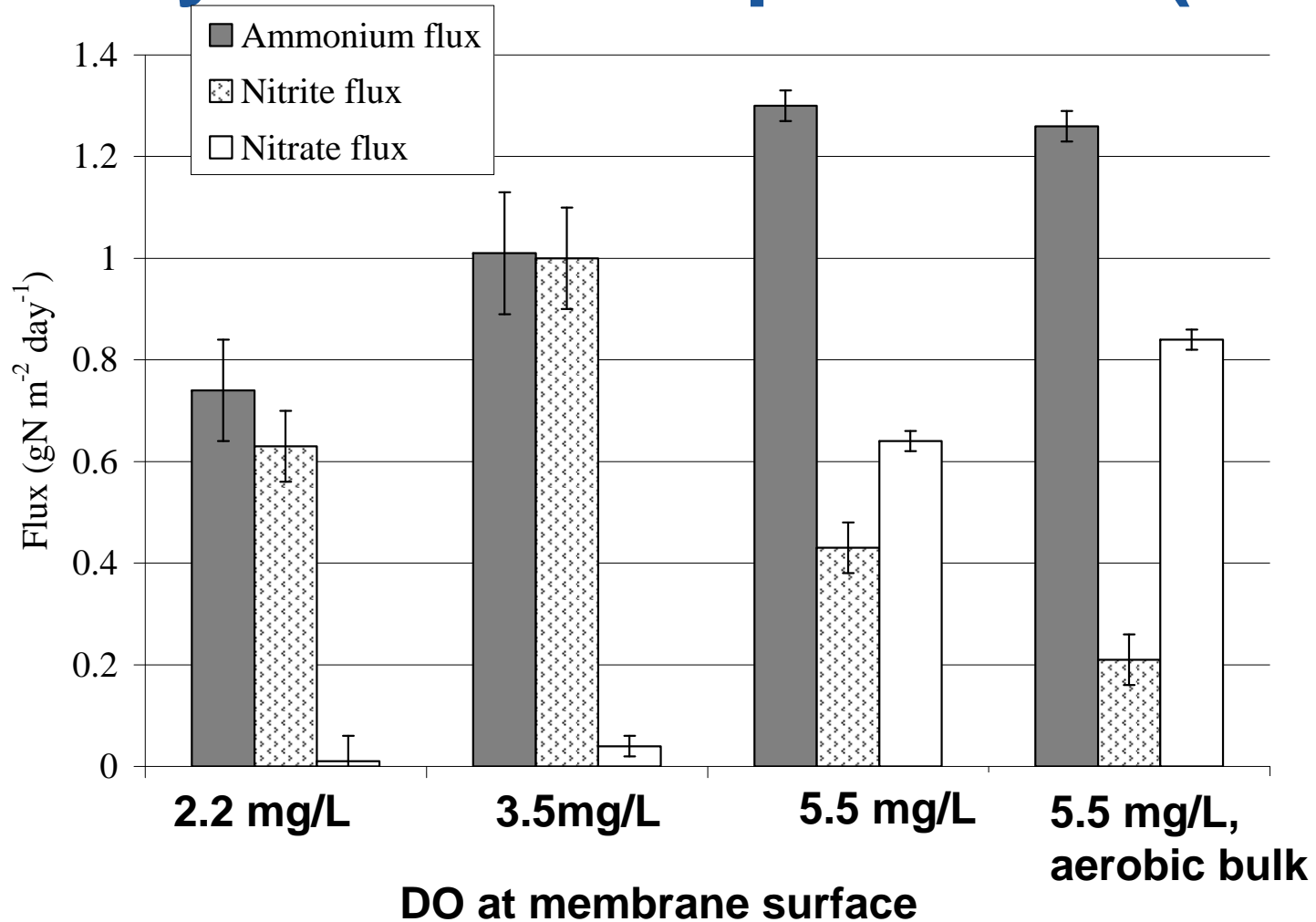
Experimental System



Experimental System

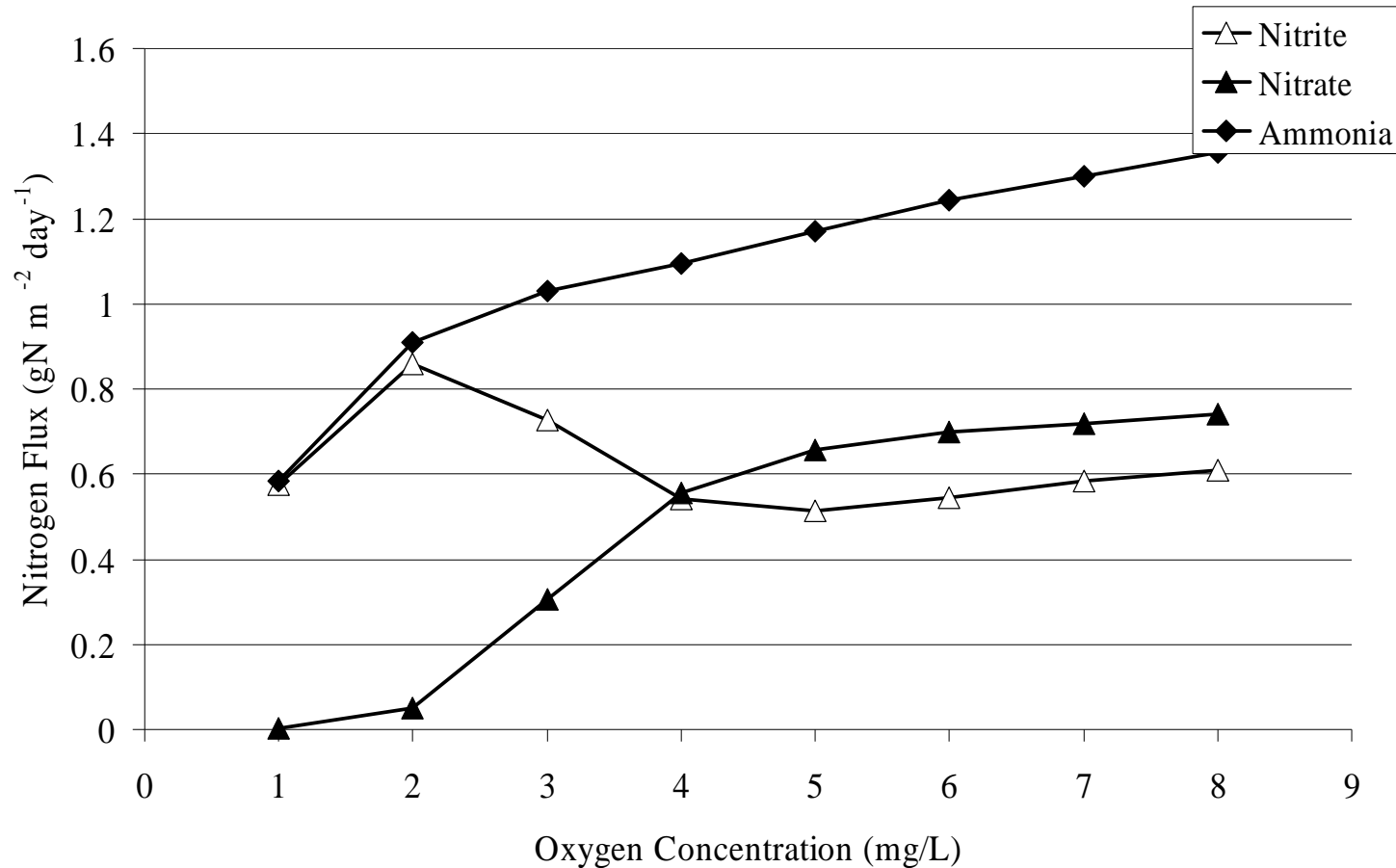


Vary membrane pressure (DO)



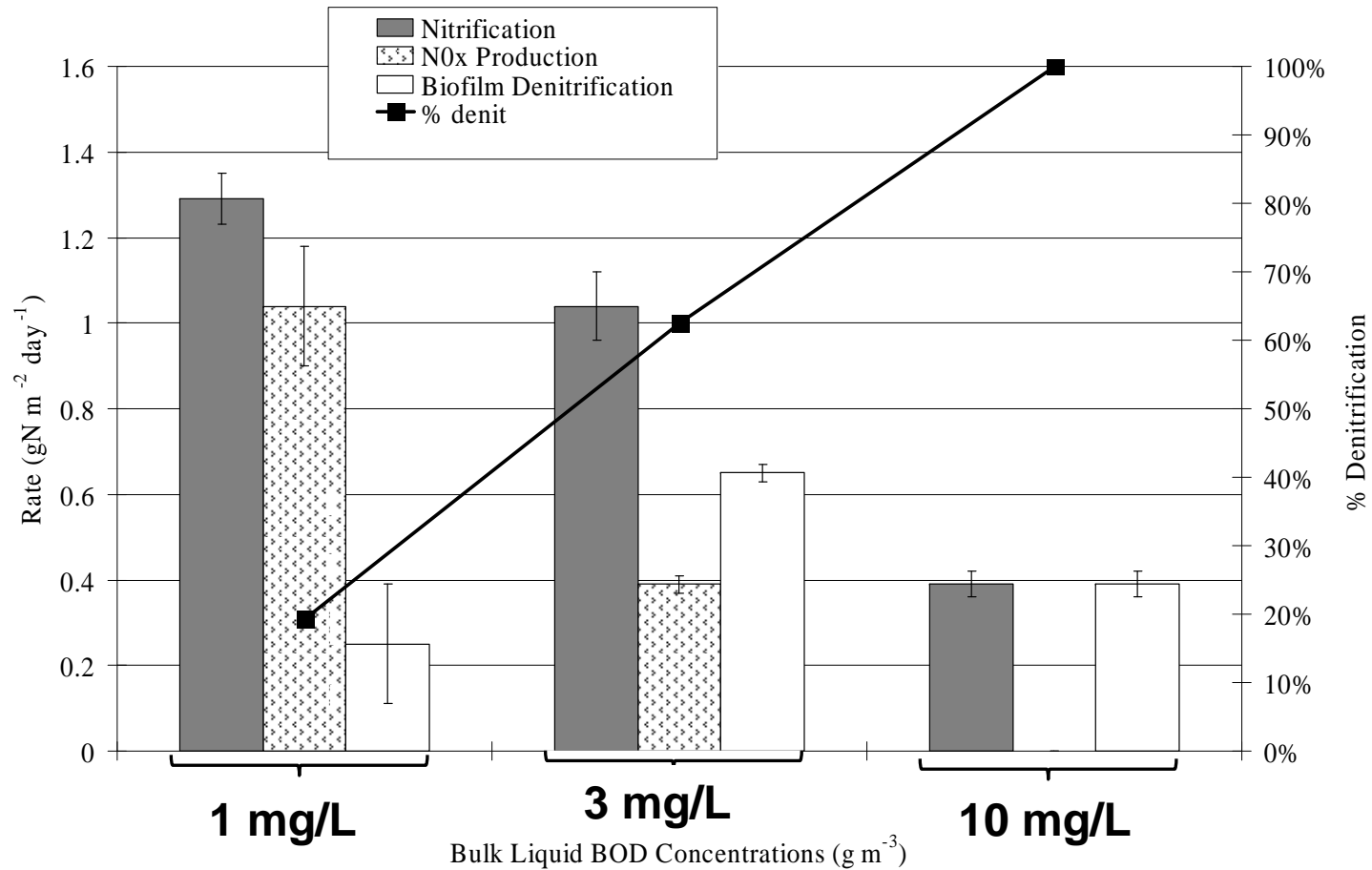
Tradeoff: high shortcut vs. high nitrification rates

Variable DO - modeling



Tradeoff exists, but still some shortcut at high DO

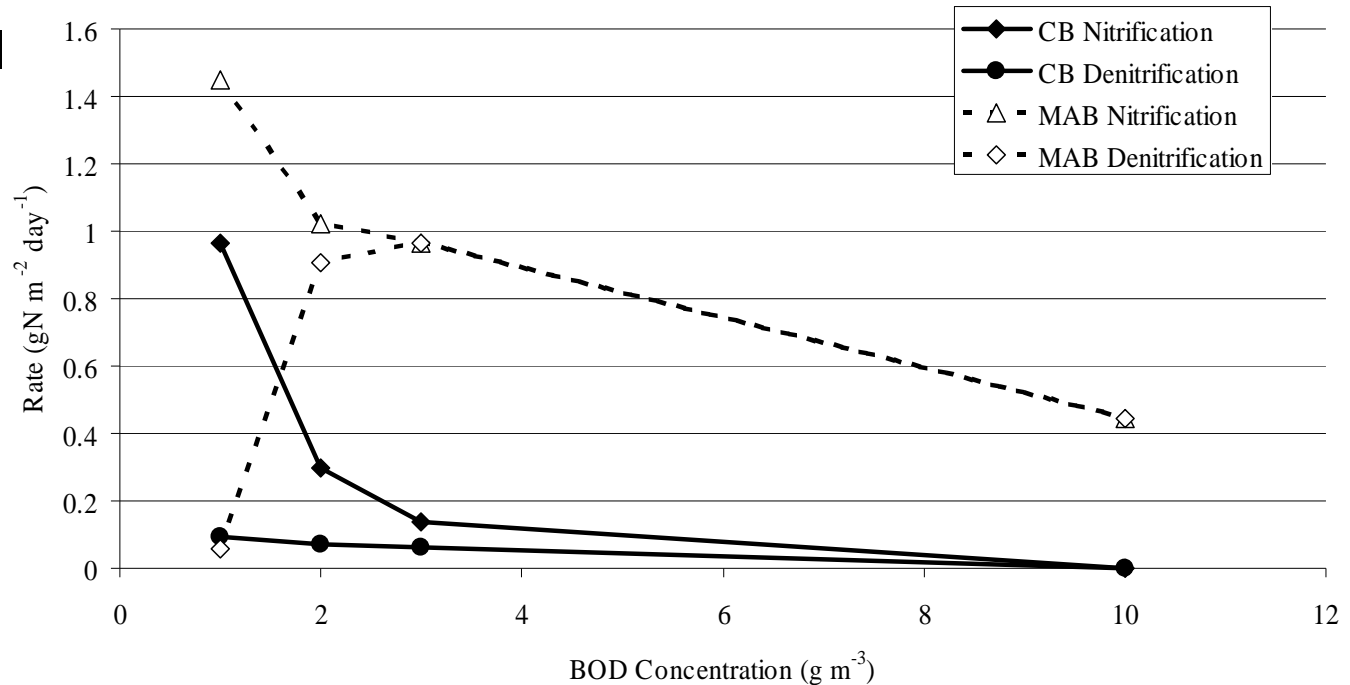
Impact of BOD



BOD slows nitrification, but increases denitrification

Conventional vs membrane biofilm (Model)

- CB-
Conventional
Biofilm
- MAB-
Membrane
Aerated
Biofilm

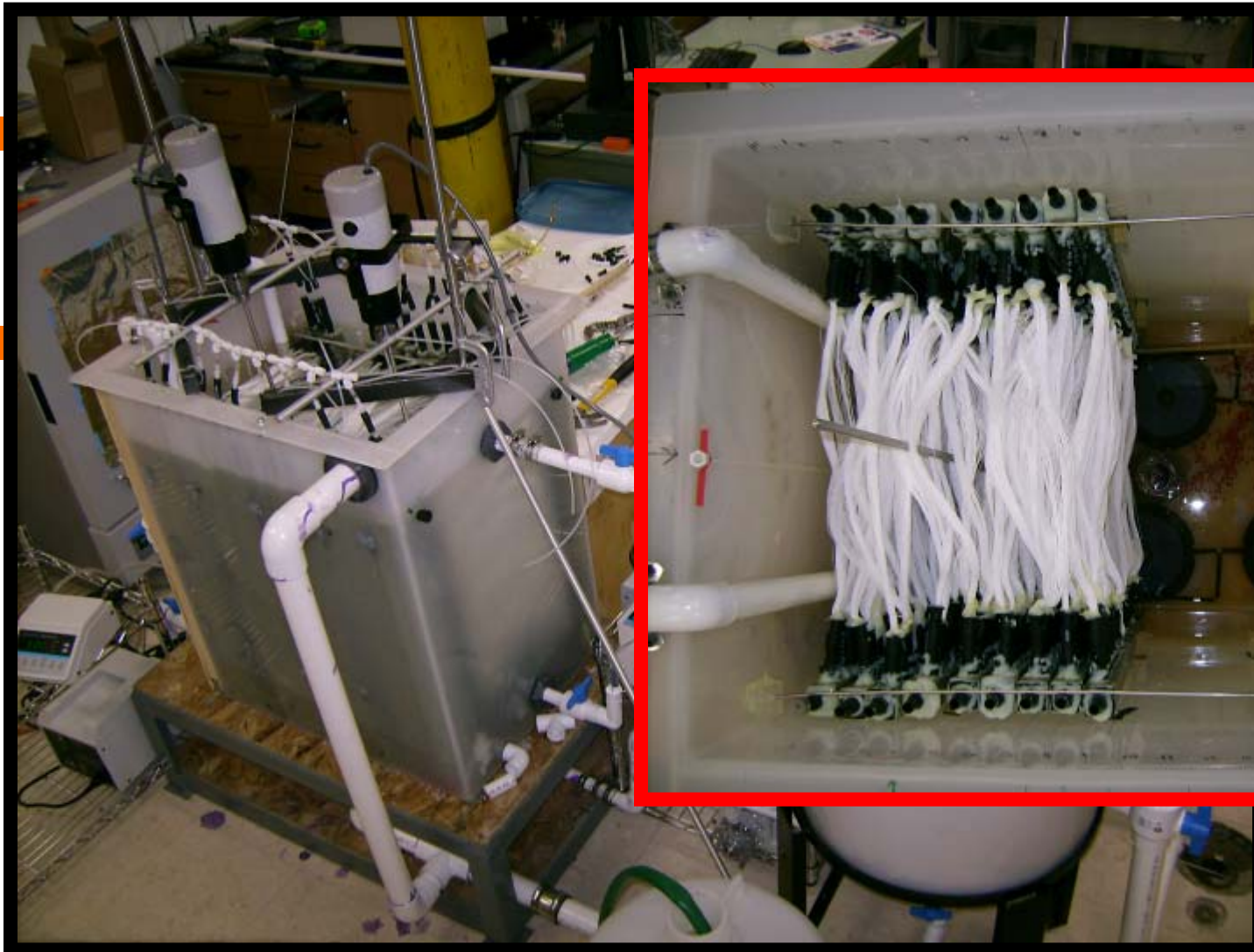


Membrane-aerated biofilm much less sensitive to BOD

3. Pilot-Scale Tests

Performance of a larger system with real wastewater

Pilot Scale Testing

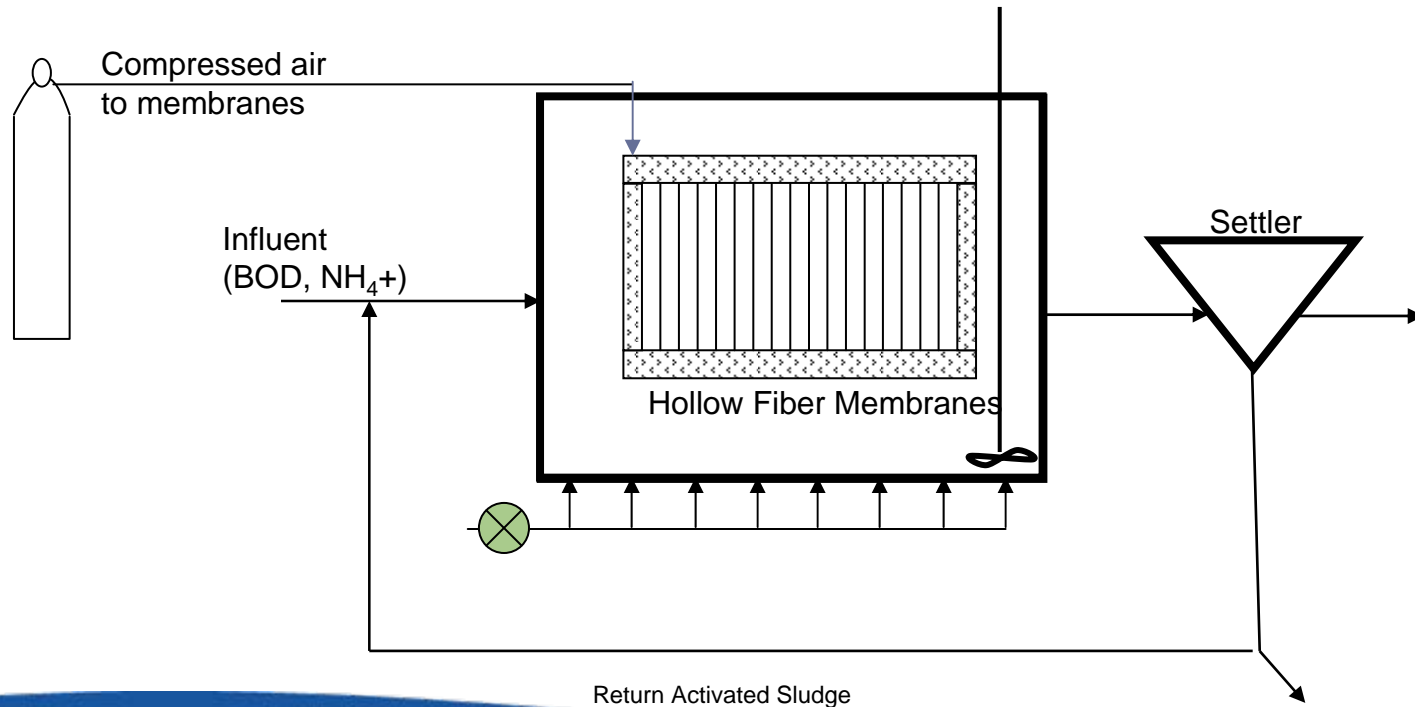


Images from NYC (PO-55a)

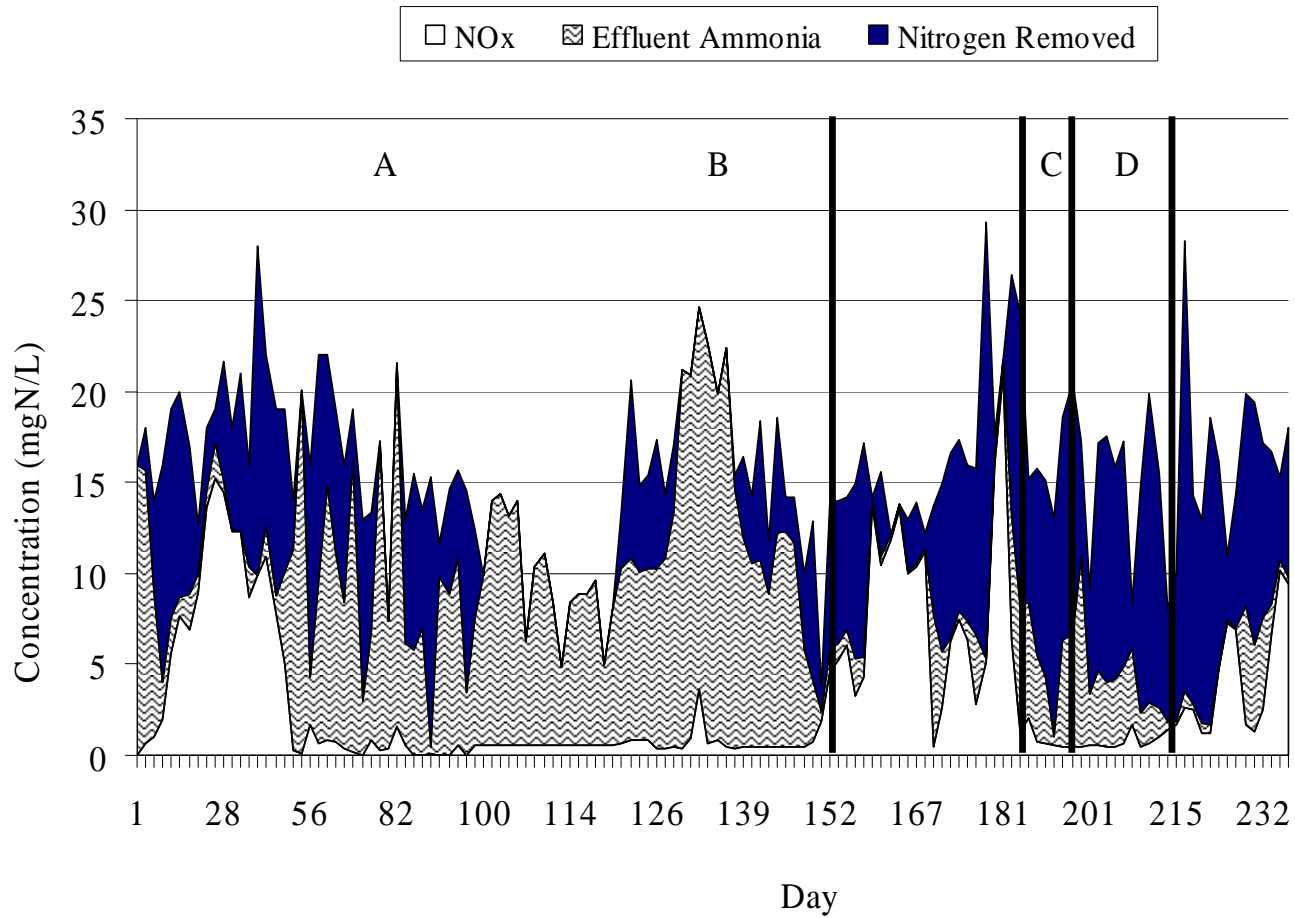


Reactor System

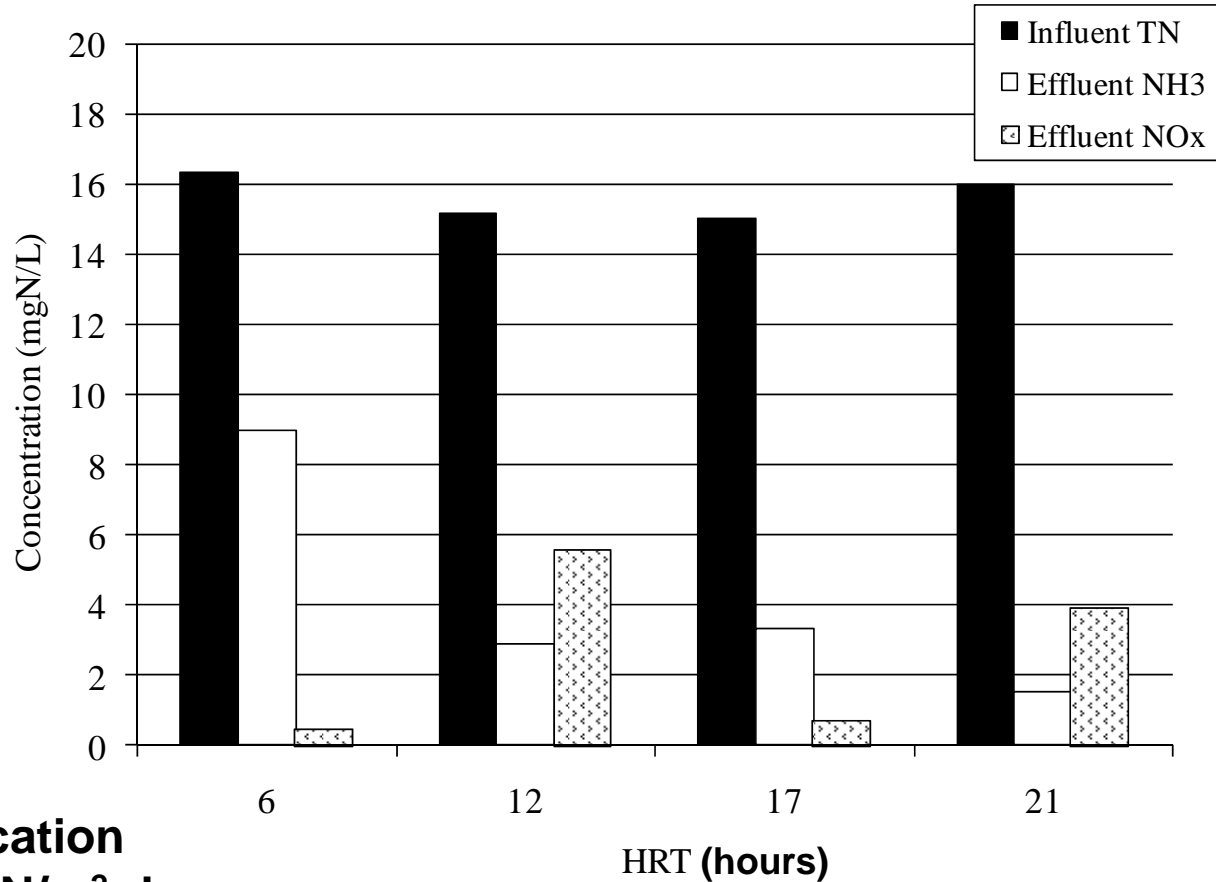
- 10 hour HRT
- 120 L active volume
- 2.5 day bulk SRT
- 0.2 m² membrane surface area
- Infl. ammonia: 15-20 mgN/L
- Infl. BOD: 40-150 mg/L



Pilot Scale Testing



Pilot Scale Testing



**Avg. nitrification
rate: 0.35 gN/m²-d**

Significant levels of TN removal at higher HRTs

Issues for scaleup

- Membrane materials
- Membrane packing density
- Mixing
- Biofilm management
- Cost analysis

CONCLUSIONS

- **The HMBP is effective for TN removal**
 - Retrofit
 - Short bulk SRTs
 - Minimal Donor
 - Save energy
- **Nitrification insensitive to influent BOD, but sensitive to bulk BOD**
- **Tradeoff exists between nitrification rates and extent of shortcut**
- **Promising results, further research needed for scaleup**

Thank you!

