## **Kirie WRP - Goals and Objectives for 2018 (continued from 2017)**

# Goal – Installation of a Pilot Fine Screen to Improve the Quality of Activated Sludge (and Waste Activated Sludge)

## <u>Objective</u>

Improve the quality of activated and waste activated sludge.

### Description

While studying the process parameters in the pilot Bio-P tanks at Kirie (Tanks 5 and 6), a significant amount of rags and stringy material has been observed in the return activated sludge (and waste activated sludge). It is speculated that this material may be resulting from an inefficient fine screen operation. The fine screen systems at Kirie are original to the plant (1980) and show a significant amount of wear and aging.

#### Measurability

Operate one or two existing fine screens for a few months and establish a baseline of screening material discharging to the dumpsters. Operate the pilot fine screen along with an existing fine screen or by itself for a few months and calculate the amount of material discharging to the dumpsters. Compare activated sludge characteristics when new fine screen is in and out of service.

#### Affect to Biosolids Production

Improve the quality of WAS by removing the inorganic stringy material that is sent to Egan for processing.

## Relevant EMS Outcomes

Environmental Performance, Quality Management Practices.

## **Action Plans**

Initiate a pilot test to install a new fine screen (smaller opening (from 5/8" to 3/16") with improved raking mechanism) - \$110,000.

- a. Work with Mechanical Treatment M&O to furnish and deliver a pilot fine screen, Contract 16-701-21.
- b. Receive delivery of a new pilot fine screen in late 2016 or early 2017.
- c. Utilize in-house trades to remove existing Kirie Fine Screen Number 4 and install the new pilot fine screen (Kusters Water) (2<sup>nd</sup> or 3<sup>rd</sup> Quarter 2017)
- d. Compare quantity of screenings between new and existing fine screen systems (operate during different flow conditions)  $-4^{th}$  Quarter 2017 into 2018.
  - 1. Operate one or two existing fine screens for a few months and establish a baseline of screening material discharging to the dumpsters.
  - 2. Operate the pilot fine screen along with an existing fine screen or by itself for a few months and calculate the amount of material discharging to the dumpsters.
- e. Compare activated sludge characteristics when new fine screen is in and out of service.



# **Environmental Management System for Biosolids**

# <u>Tracking Progress Towards Implimentation</u>

Section 722 Principal Mechancial Engineer, Section 722 Associate Mechanical Engineer, Section 783 Principal Engineer

## Responsible Person(s)

Section 722 Principal Mechancial Engineer, Section 722 Associate Mechanical Engineer, Section 783 Principal Engineer

# Funds/Resources

M&O funded and administered Contract.

# Target Date

June 2018.

# <u>Table 1 – Implimentation Milestones</u>

Completion Dates: Estimate vs. (Actual)

| Description               | 11/1/16    | 10/1/17  | 6/1/18 |
|---------------------------|------------|----------|--------|
| Receive Fine<br>Screen    | (12/21/16) |          |        |
| Install Fine<br>Screen    |            | (9/8/17) |        |
| Pilot Test Fine<br>Screen |            |          |        |