

The Metropolitan

Water Reclamation District

of Greater Chicago

**WELCOME
TO THE FEBRUARY EDITION
OF THE 2013
M&R SEMINAR SERIES**

BEFORE WE BEGIN

- **SILENCE CELL PHONES & SMART PHONES**
- **QUESTION AND ANSWER SESSION WILL FOLLOW PRESENTATION**
- **PLEASE FILL EVALUATION FORM**
- **SEMINAR SLIDES WILL BE POSTED ON MWRD WEBSITE**
(www.MWRD.org: Home Page ⇒ Reports ⇒ M&D Data and Reports ⇒ M&R Seminar Series ⇒ 2012 Seminar Series)
- **STREAM VIDEO WILL BE AVAILABLE ON MWRD WEBSITE**
(www.MWRD.org: Home Page ⇒ MWRDGC RSS Feeds)

Brad Bacilek, PE

Current: Resident Project Manager, Alfred Benesch & Company, Chicago, IL

Experience: More than 15 years of construction engineering experience

Assistant Resident Engineer:

Wacker Drive I-290 and Congress Interchange

IDOT Reconstruction and widening of IL 59

Resident Engineer:

Several Wisconsin DOT local roads projects

Construction Manager/Resident Engineer, Denver, CO

A 170-foot, three span, post-tensioned twin bridge structure,

Widening of a mountain access road through a national forest

Several residential development projects

Education : B.S. in Civil Engineering, Bradley University, Peoria, IL

Professional: PE Licensed in Illinois, Wisconsin and Colorado

A registered member of the Illinois Society of Professional Engineers.



WACKER DRIVE CONGRESS PARKWAY INTERCHANGE

MWRD RELOCATION

Project Funding

CDOT

Illinois Department of Transportation

Federal Highway Administration

Project Management Team

Transystems

HW Lockner

Construction Engineer Team

Benesch

Apex

Ardmore

Civcon

GSG

PMCS

Prime Contractor

FH Paschen/Cabo Joint Venture

Subcontractors

Edward E. Gillen

Aldridge Electric

Gateway/Old Chicago Steel

Omega Demolition

S & J Construction

Highway Safety

Roberts Environmental Control

Countryside

Western Utility

Industrial Fence

Metromex

Western Remac

Chadwick

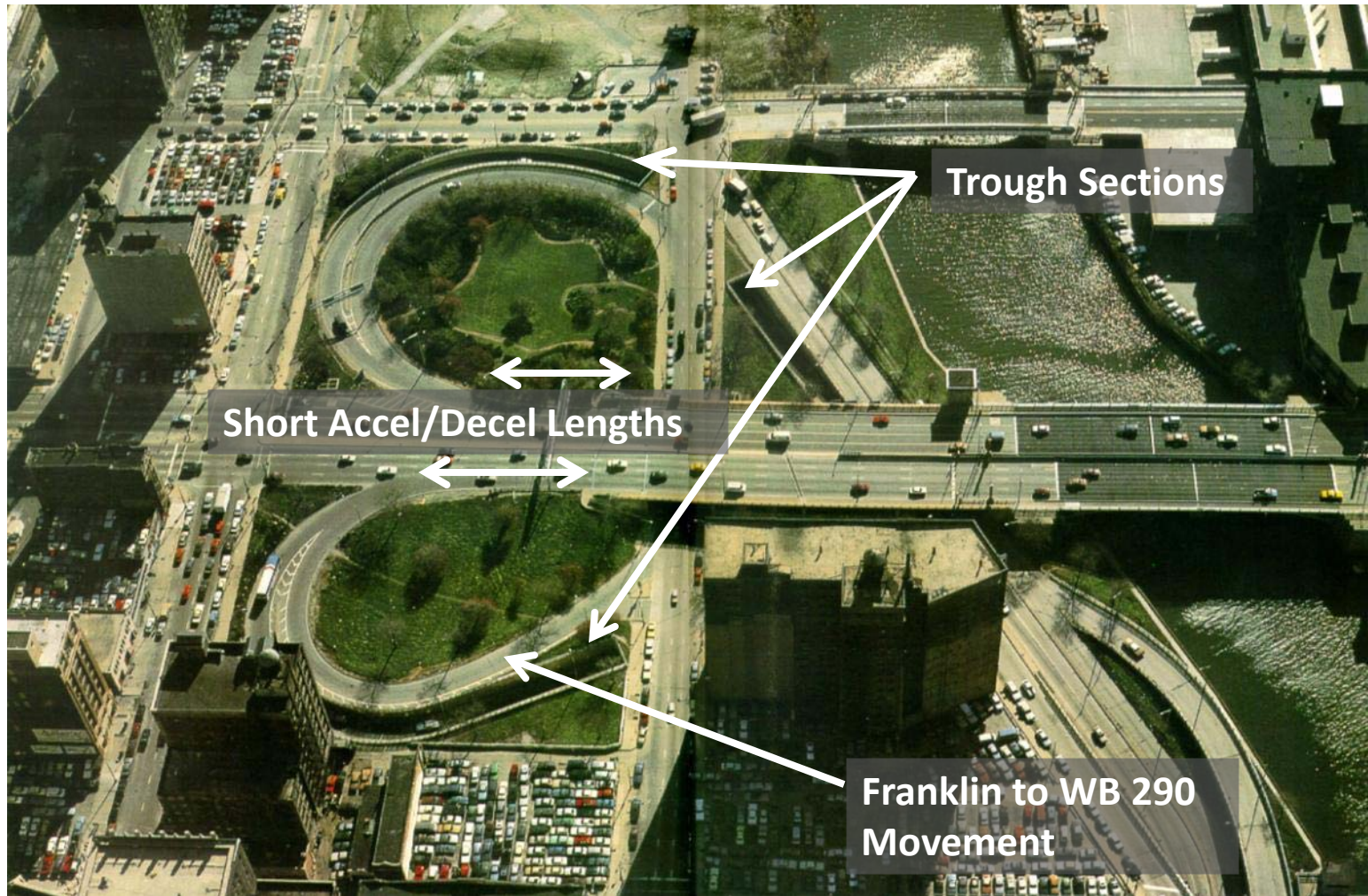
Allied Waterproofing

Atlantic Painting

Project Location



Existing Interchange Configuration



PROPOSED PLAN



NOTE:
 NORTHERN AREA OF GATEWAY PARK = 1.53 ACRES
 SOUTHERN AREA OF GATEWAY PARK = 2.08 ACRES
 DOG PARK AREA = 28 ACRES

- DOG FRIENDLY AREA
- AT-GRADE NORTHERN GATEWAY PARK LAWN AREA
- GATEWAY PARK LAWN NORTH
- SHRUB PLANTED SLOPE
- LOW MAINTENANCE LAWN AREA, TYP.
- WILDFLOWER / PRAIRIE GRASS MEADOW, TYP.
- WELLS STREET SHADED SIDEWALK NORTH
- ACCENT WALLS
- GATEWAY GREEN - SHRUB / PERENNIAL / SEASONAL ANNUAL PLANTING ZONE
- GATEWAY PARK LAWN SOUTH
- RAMP AND STAIR CONNECTION TO SOUTHERN GATEWAY PARK LAWN AREA
- WILDFLOWER / PRAIRIE GRASS MEADOW
- WELLS STREET SHADED SIDEWALK - SOUTH



ILLUSTRATIVE ELEVATION A-A
 NTS

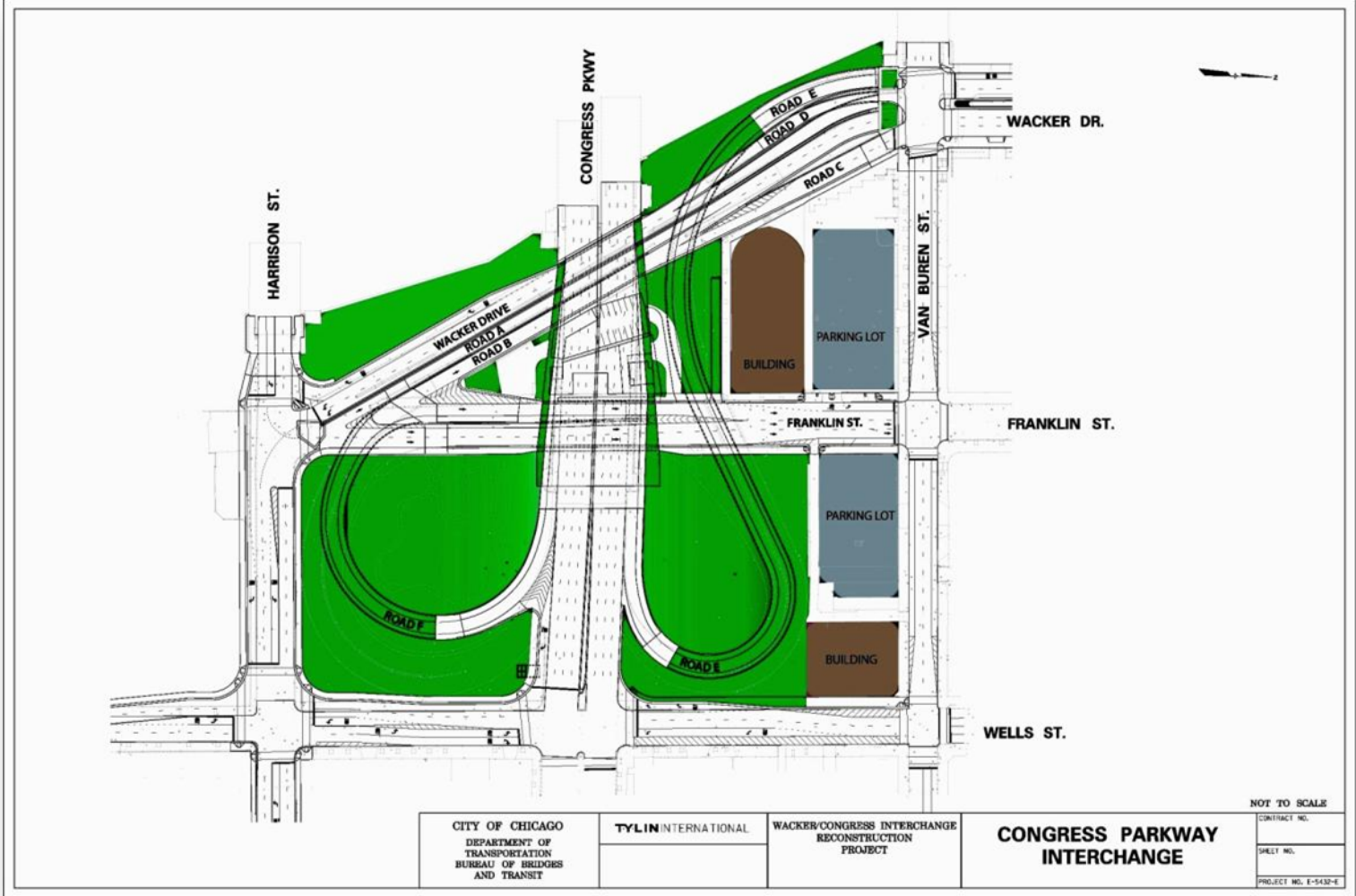


ILLUSTRATIVE ELEVATION B-B
 NTS

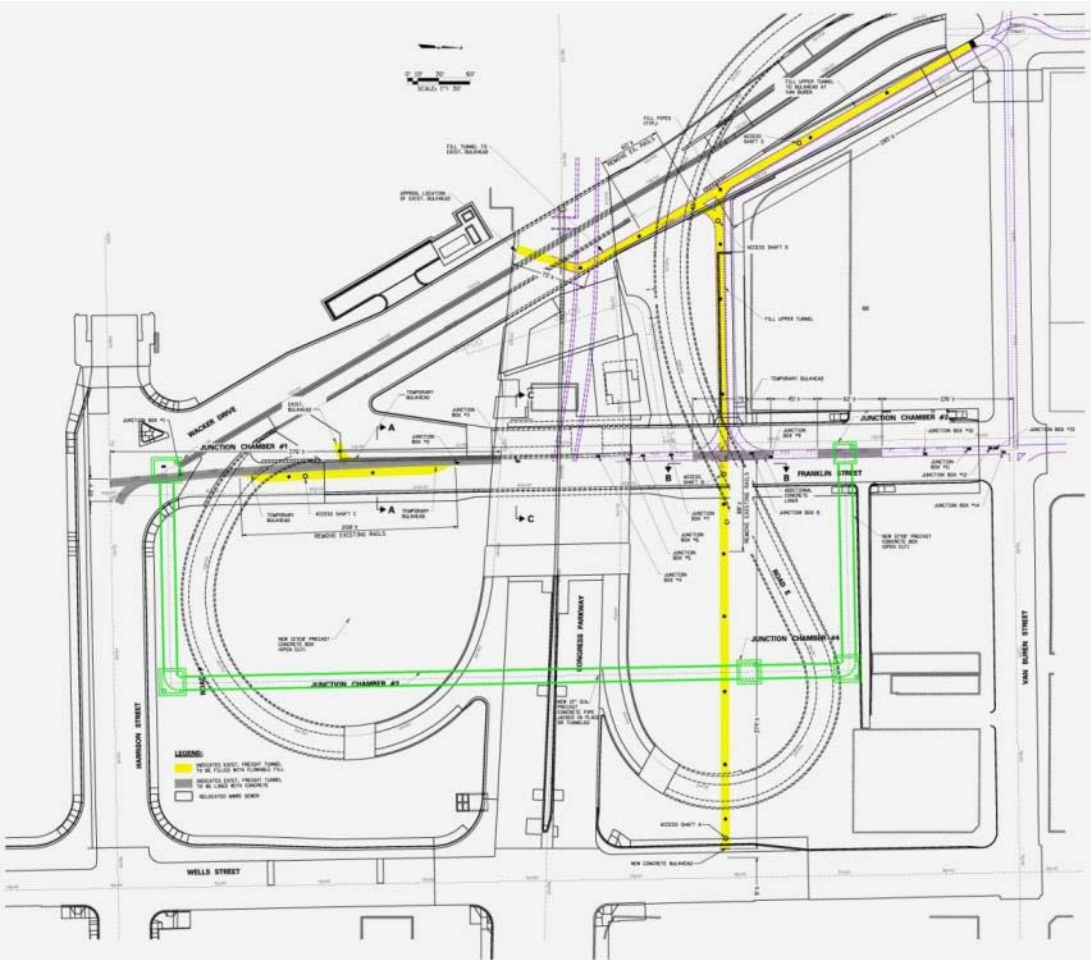
WACKER GATEWAY PARK - SITE LANDSCAPE CONCEPT

Wacker Drive Interchange - Landscape Architectural Presentation

North-South Wacker Drive: Proposed Interchange Improvements

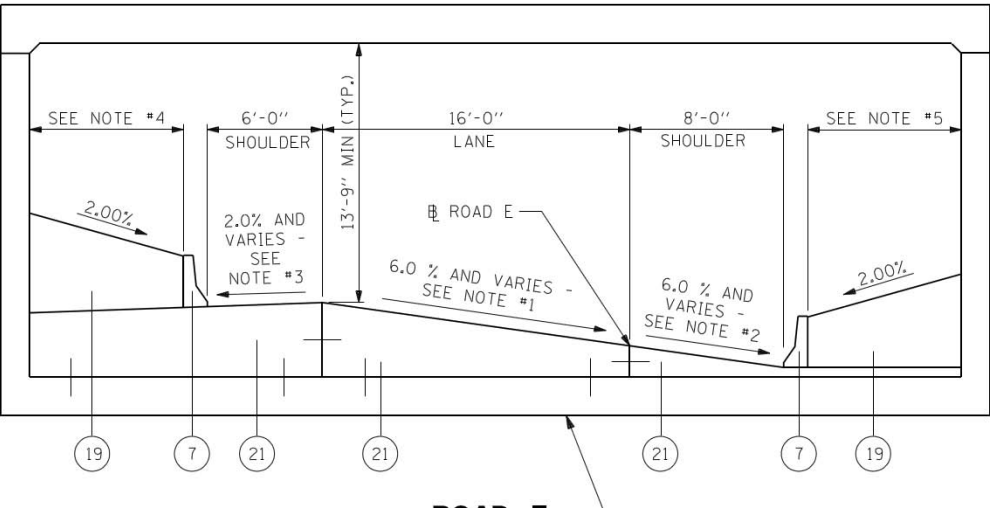
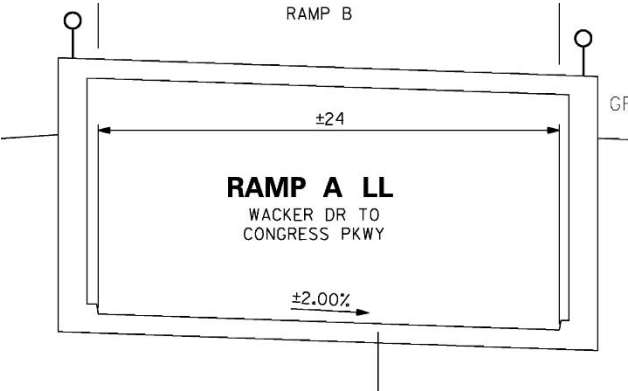


North-South Wacker Drive: Design Challenges

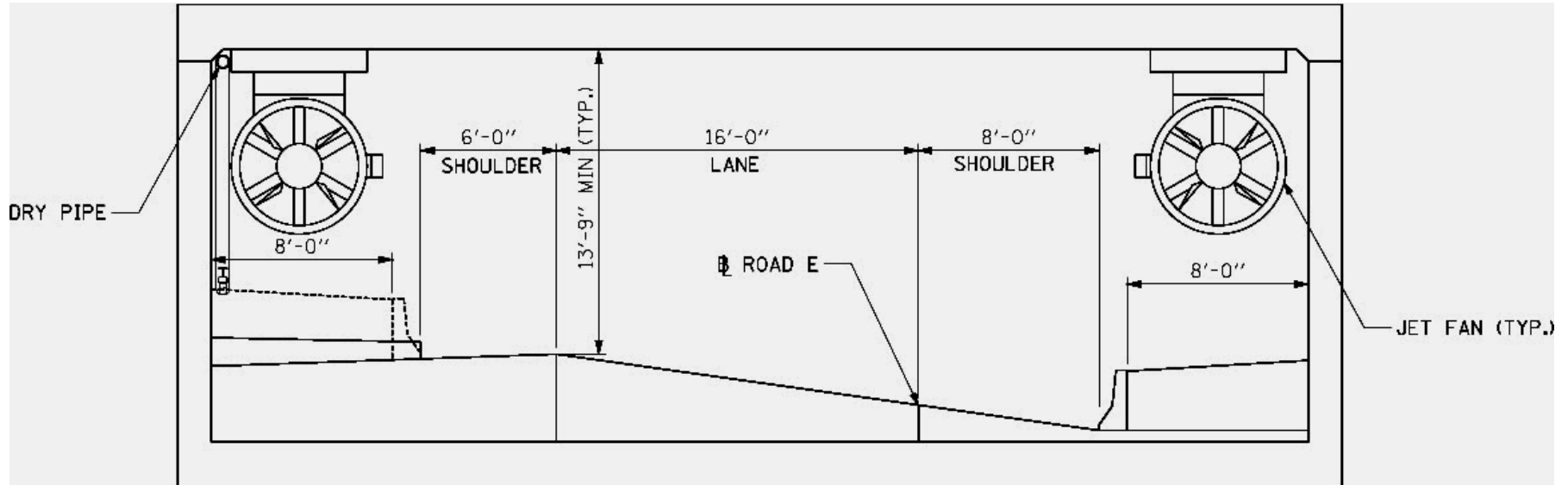


Major Underground Elements

Existing Tunnel VS Proposed



North-South Wacker Drive: Design Challenges



NFPA Code Compliance

Tunnel E / MWRD Construction



Project Scale

- 18,000 Cubic Yards of High Strength High Performance Concrete
- 5.8 Million Pounds of Rebar
- 350,000 Pounds of Post-Tensioning tendons
- 20,000 Square Yards of Concrete Pavement

07/28/2011

Project Scale – Deep Foundations

- 592 H-piles / Average Length of 84 Feet



Project Scale – Deep Foundations

- 168 Total Caissons Used
– Majority in Tunnels

- 192 Total Caissons
used in the Burj Khalifa
in Dubai, U.A.E.



Tunnel E / MWRD Construction





Tunnel E Caissons



Tunnel E Excavation



Tunnel E Rebar



Tunnel E Base Slab



Tunnel E Framing Walls



Tunnel E Roof Rebar and PT Installation

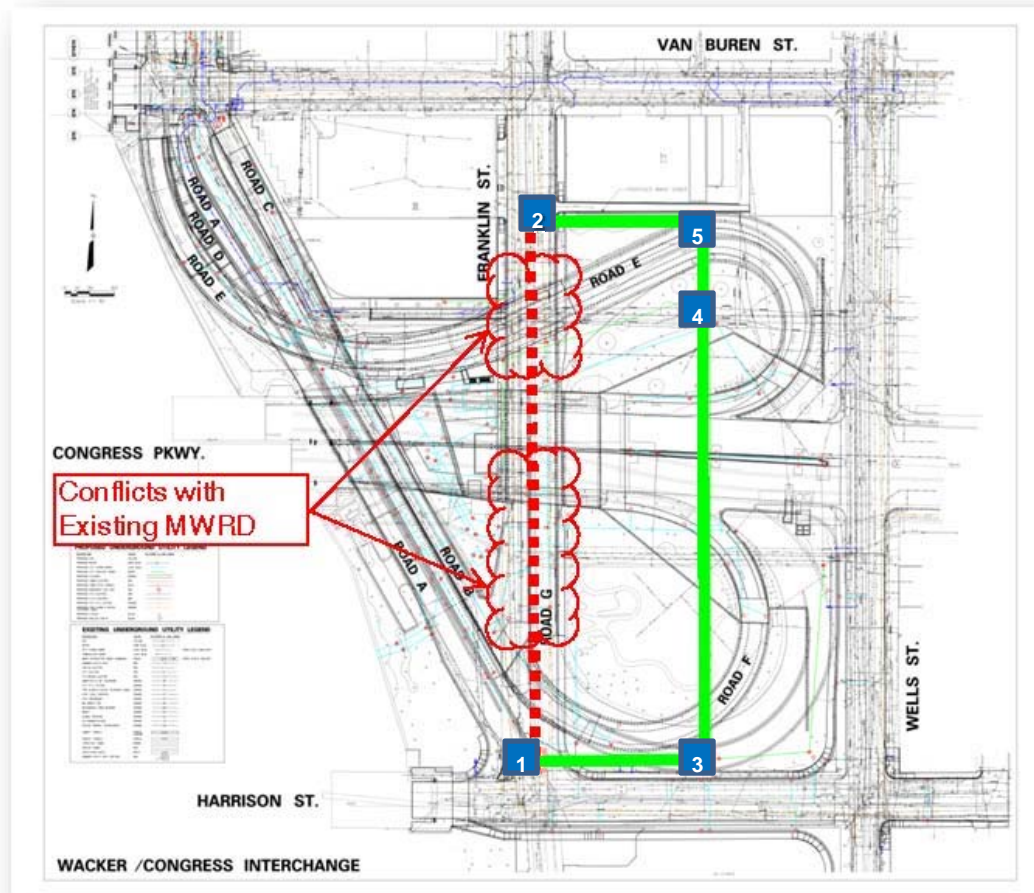


Tunnel E Roof Pour



Tunnel E Waterproofing

MWRD Relocation



MWRD Relocation

- Junction Chamber / Jacking Pit Construction



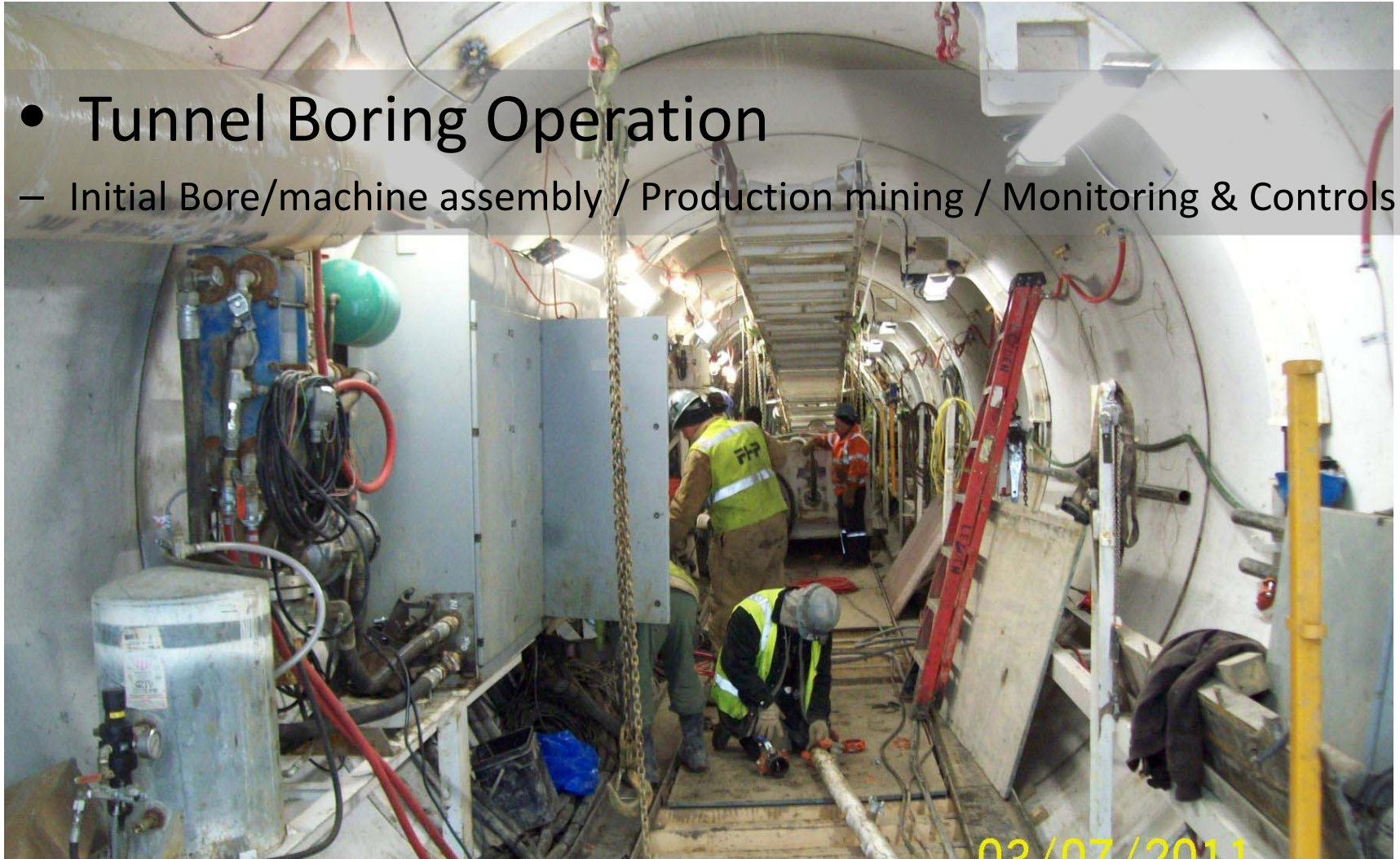
MWRD Relocation

- Earth Pressure Balance Tunnel Boring Machine



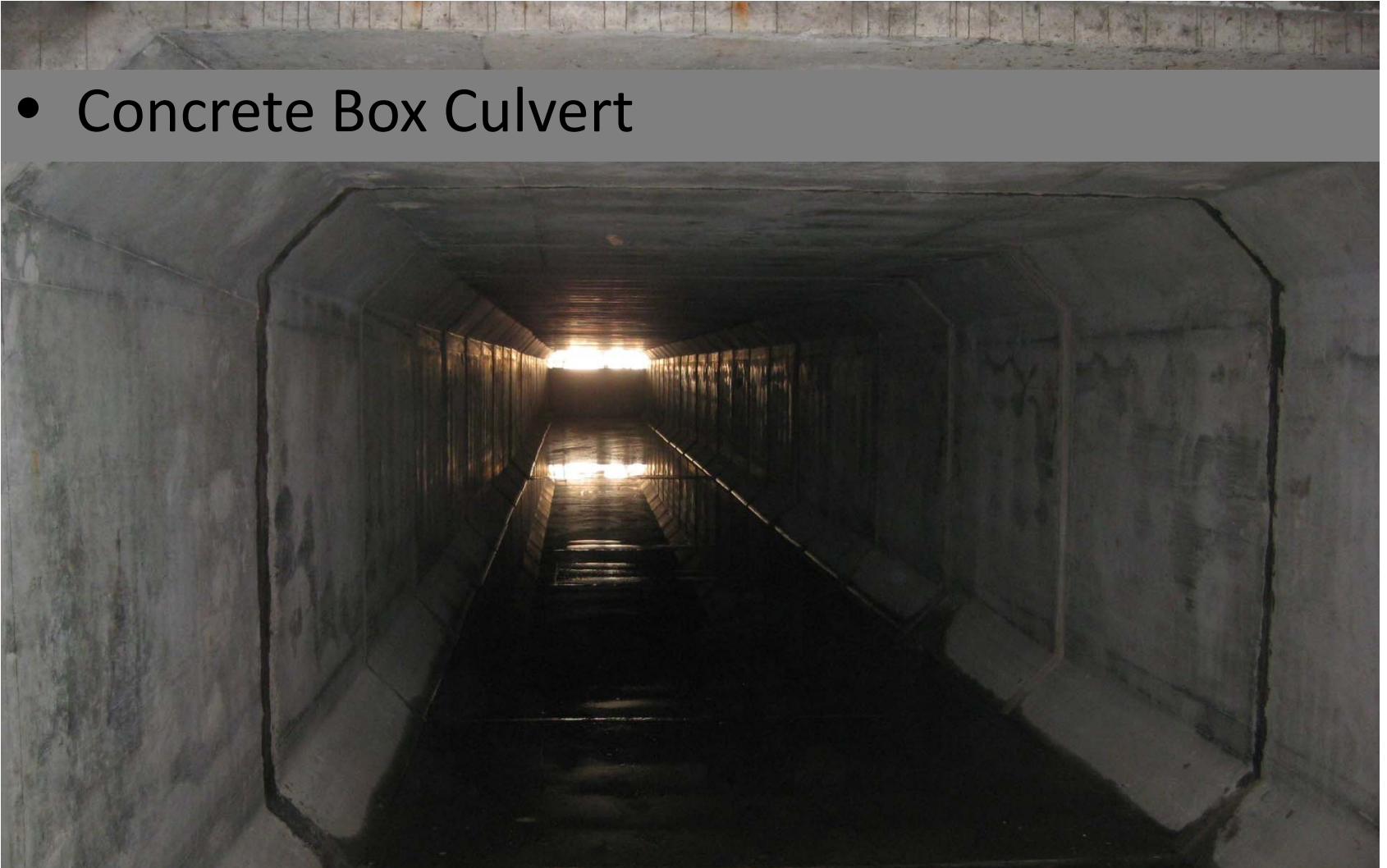
MWRD Relocation

- Tunnel Boring Operation
 - Initial Bore/machine assembly / Production mining / Monitoring & Controls



MWRD Relocation

- Concrete Box Culvert



MWRD Relocation

- Tie-in Procedure



MWRD Relocation

- Issues and Lessons Learned



Tunnel Boring Operation

- Why Tunnel Boring
 - Maintain 2-way traffic on Congress Parkway



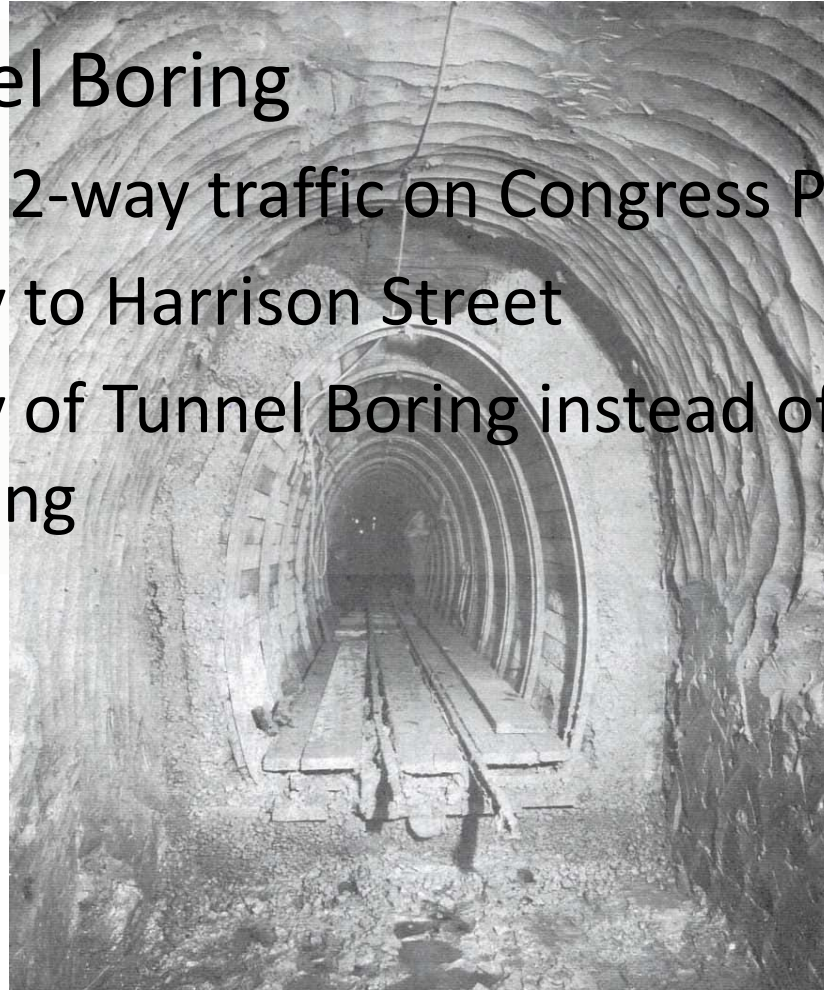
Tunnel Boring Operation

- Why Tunnel Boring
 - Maintain 2-way traffic on Congress Parkway
 - Proximity to Harrison Street



Tunnel Boring Operation

- Why Tunnel Boring
 - Maintain 2-way traffic on Congress Parkway
 - Proximity to Harrison Street
 - Efficiency of Tunnel Boring instead of hand mining and shoring



Junction Chamber/Jacking Pit

- Base Slab / Rails / Portal



Junction Chamber/Jacking Pit

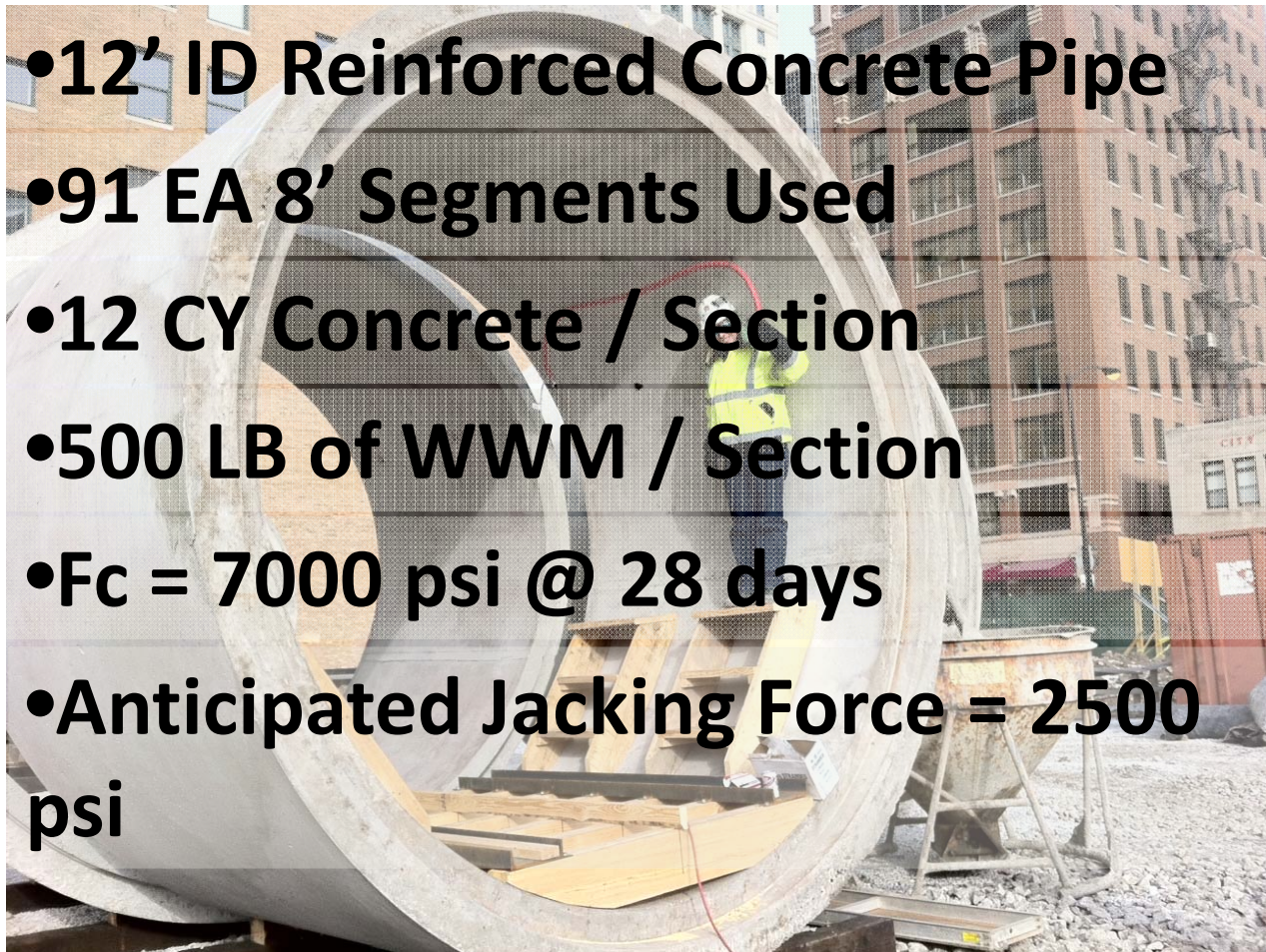
- Thrust Block



Junction Chamber/Jacking Pit



Concrete Pipe Segments



- 12' ID Reinforced Concrete Pipe
- 91 EA 8' Segments Used
- 12 CY Concrete / Section
- 500 LB of WWM / Section
- $F_c = 7000$ psi @ 28 days
- Anticipated Jacking Force = 2500 psi

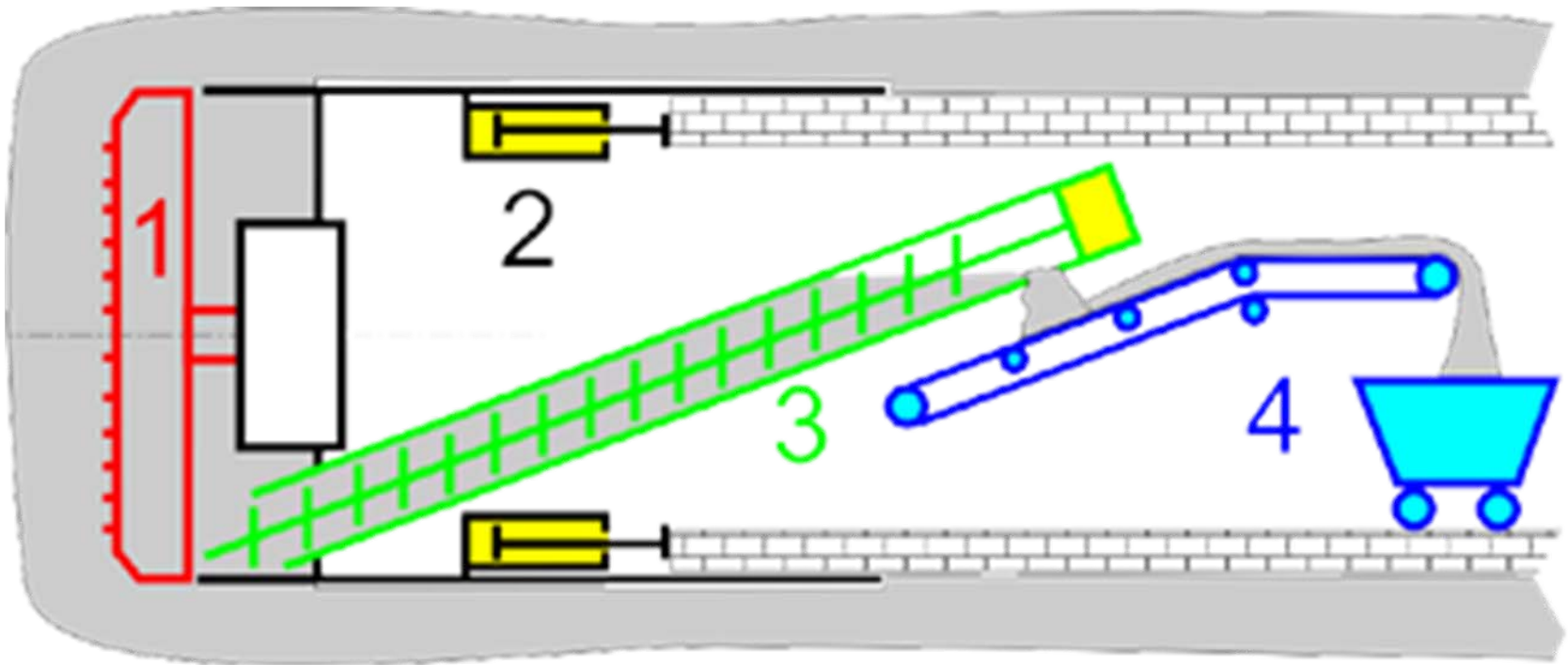
Concrete Pipe Segments

49,000 LB per
Section

= Total weight of
every football
player in the NFC
North



EPBTBM (Earth Pressure Balance Tunnel Boring Machine)



Earth Pressure Balance Tunnel Boring Machine



Hydraulic Ram



Cutting Head



Lead TBM Section



Middle TBM Section

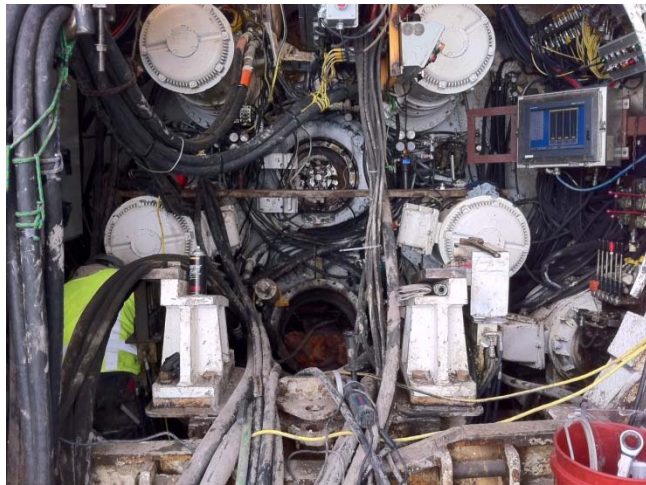
Earth Pressure Balance Tunnel Boring Machine



Computer Aided Guidance



Hydraulic Pressure Controls



Main Bearing and Mechanics



Drive Motors

Earth Pressure Balance Tunnel Boring Machine



Transformer



Control Cabinets



Electrical Assembly



Conveyor

Tunnel Boring Production



Remove Clay



Setting Pipe Sections



Restore All Connections



Jack Pipe

Tunnel Boring Production – Turn at JC 3



Entry to Junction Chamber 3



Drive TBM into Junction Chamber 3



Turning TBM to E-W Alignment



Begin Western Bore

Tunnel Boring Production – Completion at JC 1



Entry to Junction Chamber 1



Split Sections in Junction Chamber 1



Extracting Equipment from Receiving Pit



Cutting Head and Lead Section

Constructing Junction Chambers 3 & 4



Base Slab in Junction Chamber



Wall Steel and Formwork



Stripped Junction Chamber



Roof Steel

12' x 8' Concrete Box Culvert

- 31 – 8' Segments of 12x8 CBC
- Installed in Open Cut Trench



Installing Box Culvert



Seated CBC with Skid Loader



Internal Gasket



External Sealing Wrap



Backfilled

Cut-over Procedure

- 1. Transition flow through JC 1 area while JC 1 is constructed**
- 2. Construct JC 1 to spring line (top of bench)**
- 3. Bulk head end of box culvert**
- 4. Release flow into new alignment by bypassing pumping JC 2**
- 5. Construct JC 2 and complete JC 1 up to top of walls**
- 6. Remove bulk heads and bypass pumping equipment**
- 7. Pour roof slabs on JC 1, 2 and pour risers and caps**

Cut-over Procedure - Step 1

1. Transition flow through JC 1 area while JC 1 is constructed



Cut-over Procedure - Step 2

Construct Junction Chamber 1 to spring line



Cut-over Procedure - Step 3

Bulk head end of box culvert



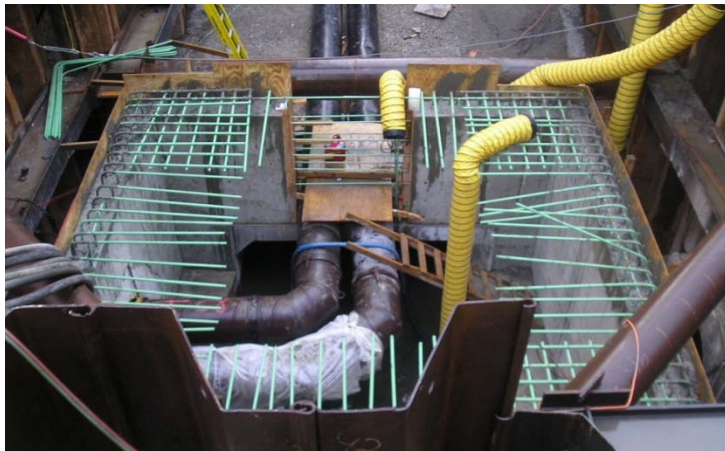
Cut-over Procedure - Step 4

Release flow into new alignment by bypassing pumping JC 2



Cut-over Procedure - Step 5

Construct JC 2 base slab, walls and channelization



Cut-over Procedure - Step 6

Remove bulk heads and bypass pumping equipment



Cut-over Procedure - Step 7

Pour roof slabs on JC 1, 2 and pour risers and caps



Issues and Lessons Learned



Issues and Lessons Learned



Questions?

